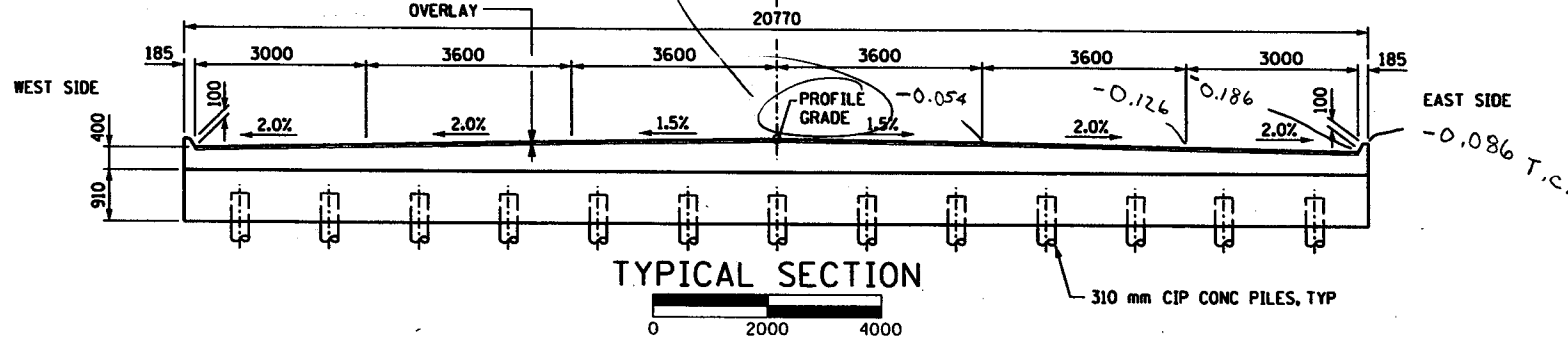


SUMMARY OF QUANTITIES			
	ITEM	UNIT	QUANTITY
	2301.553	BRIDGE APPROACH PANELS	m ² 340 (P)
	2401.501	STRUCTURE CONCRETE (1A43)	m ³ 24 (P)
	2401.512	BRIDGE SLAB CONCRETE (3Y36)	m ² 2752 (P)
①	2401.541	REINFORCEMENT BARS	kg 2370 (P)
	2401.541	REINFORCEMENT BARS (EPOXY COATED)	kg 173040 (P)
	2401.601	STRUCTURE EXCAVATION	LS 1
	2402.591	EXPANSION JOINT DEVICES TYPE 100	m 42 (P)
	2404.501	CONCRETE OVERLAY TYPE (3U17A)	m ² 3038 (P)
	2433.516	ANCHORAGES TYPE REINFORCING BARS	EACH 16
②	2452.507	C-I-P CONCRETE PILING DELIVERED 310 mm	m 5555
②	2452.508	C-I-P CONCRETE PILING DRIVEN 310 mm	m 5555
	2452.519	C-I-P CONCRETE TEST PILE, 23 m LONG, 310 mm	EACH 1
	2452.519	C-I-P CONCRETE TEST PILE, 30 m LONG, 310 mm	EACH 2
	2452.519	C-I-P CONCRETE TEST PILE, 33 m LONG, 310 mm	EACH 1
	2452.519	C-I-P CONCRETE TEST PILE, 36 m LONG, 310 mm	EACH 3
	2452.519	C-I-P CONCRETE TEST PILE, 25 m LONG, 310 mm	EACH 1

① STORM SEWER SUPPORT
 ② INCLUDES 160 m FOR STORM SEWER SUPPORT



LIST OF SHEETS	
NO	DESCRIPTION
B1	GENERAL PLAN & ELEVATION
B2	WORKING POINTS
B3	SLAB PLAN
B4	TYPICAL SECTIONS
B5	TYPICAL SECTIONS
B6	STORM SEWER SUPPORT DETAILS
B7	BAR LIST AND SUMMARY OF QUANTITIES
B8	WATERPROOF EXPANSION DEVICE
B9-B11	BRIDGE APPROACH PANELS / PAVEMENT JOINTS
B12	BRIDGE SURVEY
B13	BRIDGE SURVEY PLAN & PROFILE

BM ELEV 270.486 (MSL 1929 ADJ)
 MnDOT MONUMENT NO 6224 G
 TOP OF AQUEDUCT SOUTH SIDE HWY 96

CONSTRUCTION NOTES
 THE 1995 EDITION OF THE MN/DOT "STANDARD SPECIFICATIONS FOR CONSTRUCTION" SHALL GOVERN.
 THE FIRST TWO DIGITS OF EACH BAR MARK INDICATE THE BAR NUMBER WHICH APPROXIMATE THE NOMINAL DIAMETER OF THE BAR IN MILLIMETERS.
 THE BARS MARKED WITH THE SUFFIX "E" SHALL BE EPOXY COATED.
 DRAWINGS ARE NOT TO BE SCALED.

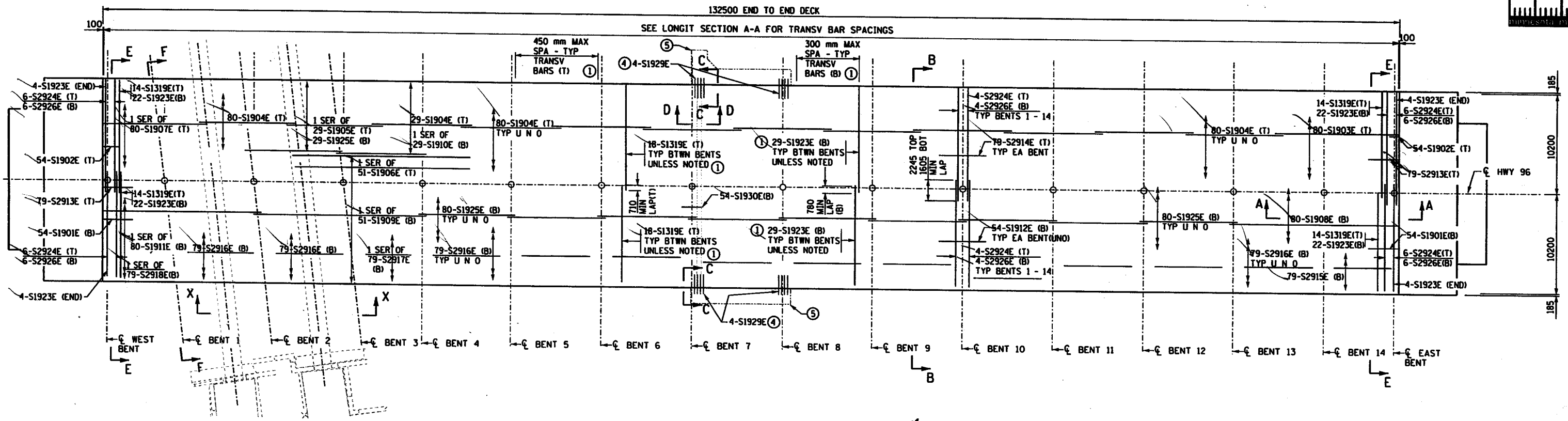
2018 PROJECTED TRAFFIC VOLUMES	
15500	ADT (1998)
23000	ADT (2018)
7.5%	HCA DT (2018)

ES&H
 I HEREBY CERTIFY THAT THIS PLAN WAS PREPARED BY ME OR UNDER MY DIRECT SUPERVISION AND THAT I AM A DULY REGISTERED PROFESSIONAL ENGINEER UNDER THE LAWS OF THE STATE OF MINNESOTA
 SIGNED: *Nancy Daubert*
 DATE: APRIL 19, 1999 REG NO: 25151

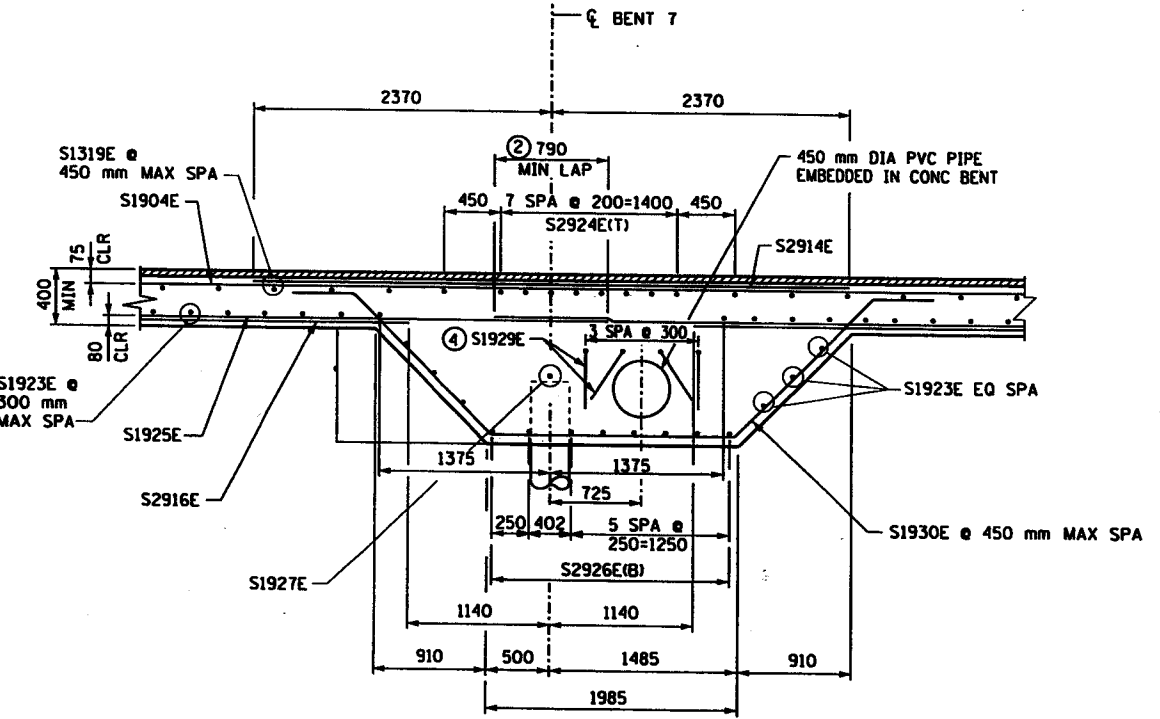
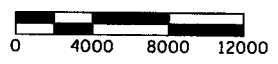
FED PROJ NO IM494 - 4 (235)
DESIGN DATA
 1996 (AND CURRENT INTERIM) A.A.S.H.T.O. DESIGN SPECIFICATIONS.
 LOAD FACTOR DESIGN METHOD
 MS22.5 LIVE LOAD
 DEAD LOAD INCLUDES 0.8 KN/m² ALLOWANCE FOR FUTURE OVERLAY MODIFICATIONS.
 MAXIMUM ALLOWABLE DESIGN STRESSES:
 REINFORCED CONCRETE:
 f_c = 28 MPa, n=8
 f_y = 420 MPa FOR REINFORCEMENT
 DESIGN SPEED = 90 Km/h
 APPROXIMATE DECK AREA IS 2752 m²
 OPERATING RATING = MS33

MINNESOTA DEPARTMENT OF TRANSPORTATION
BRIDGE NO 62590
 IDENTIFICATION NO 209
 CSAH 96 SUPPORTED SLAB
 3.2 km W OF JCT OF CSAH 96 & CENTERVILLE RD
 132.5 m SUPPORTED SLAB SPANS
 4-3600 mm LANE
 SEC 18 & 19 TWP 30 N R 22 W
 CITIES OF NORTH OAKS & RAMSEY CO
 VADNAIS HEIGHTS
 DATED: 4-19-99
David J. Blum
 STATE BRIDGE ENGINEER

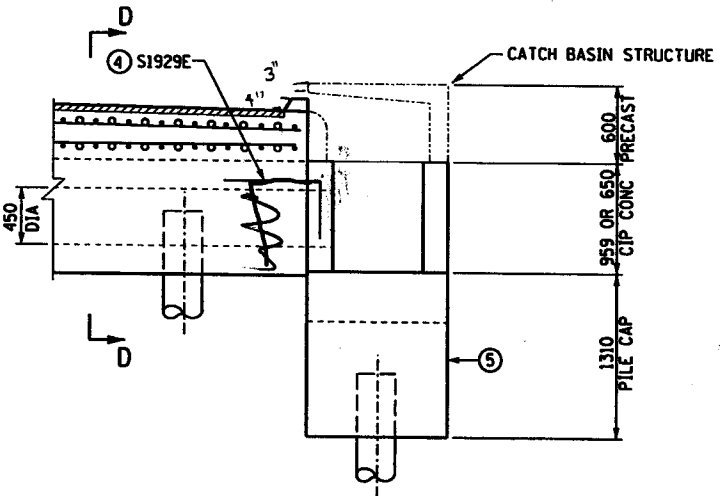
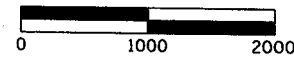
754



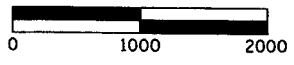
SLAB PLAN



SECTION D-D



SECTION C-C



NOTES:

- SEE SHEET B4 FOR SECTIONS A-A & B-B.
- SEE SHEET B5 FOR SECTIONS E-E & F-F.
- SEE SHEET B7 FOR BAR LIST AND SUMMARY OF QUANTITIES.
- ① SKEW TRANSVERSE REINF BETWEEN BENTS 1, 2 & 3.
FLARE TRANSVERSE REINF BETWEEN WEST BENT AND BENT 1 AND BENTS 3 & 4.
- ④ ANCHORAGES TYPE REINFORCING BARS. MAINTAIN 75 mm CLR MIN.
- ⑤ SEE SHEET B6 FOR DETAILS AT SUPPORTED STORM SEWER STRUCTURE.

J:\STRUCT\HWY96\HWY96SS2.DGN 19 APR 99



CERTIFIED BY *Nancy Dambarger*
PROFESSIONAL ENGINEER
REG NO 25151 DATE 4-19-1999

TITLE:

SLAB PLAN
SP 62-696-09

DES: NTD	DR: MAW	APPROVED: 4-19-99
CHK: JAJ	CHK: NTD	

BRIDGE NO
62590

COMPUTED PILE LOADS-KN/PILE	
WEST AND EAST BENTS	
DEAD LOAD	210.6
LIVE LOAD	211.3
DESIGN LOAD	421.9

• INCLUDES DOWNDRAG PILE LOAD 80 KN

COMPUTED PILE LOADS-KN/PILE	
BENTS 1 THRU 14	
DEAD LOAD	293.6
LIVE LOAD	199.6
DESIGN LOAD	493.4

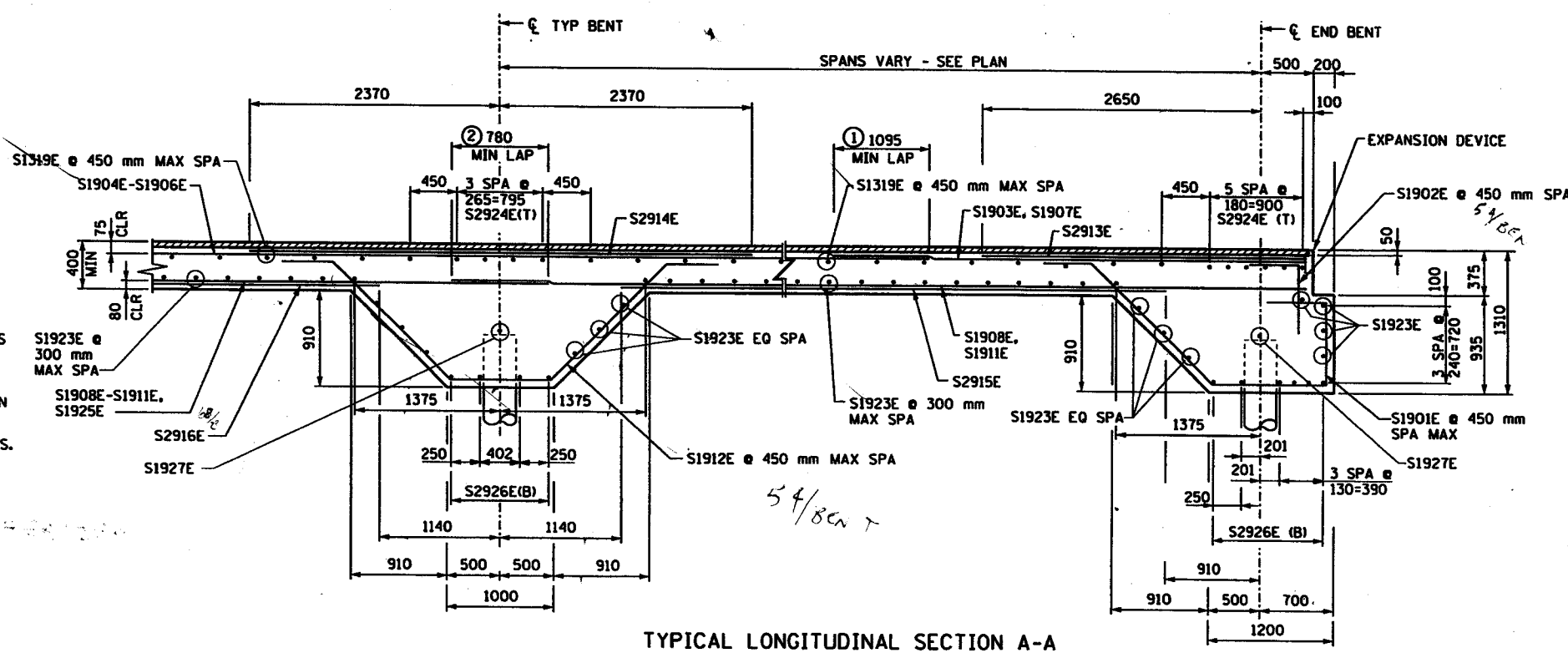
• INCLUDES DOWNDRAG PILE LOAD 80 KN

COMPUTED PILE LOADS-KN/PILE	
STORM SEWER CROSSING	
DEAD LOAD	327.4
LIVE LOAD	199.6
DESIGN LOAD	527.0

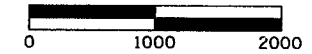
• INCLUDES DOWNDRAG PILE LOAD 80 KN

PILE NOTES:

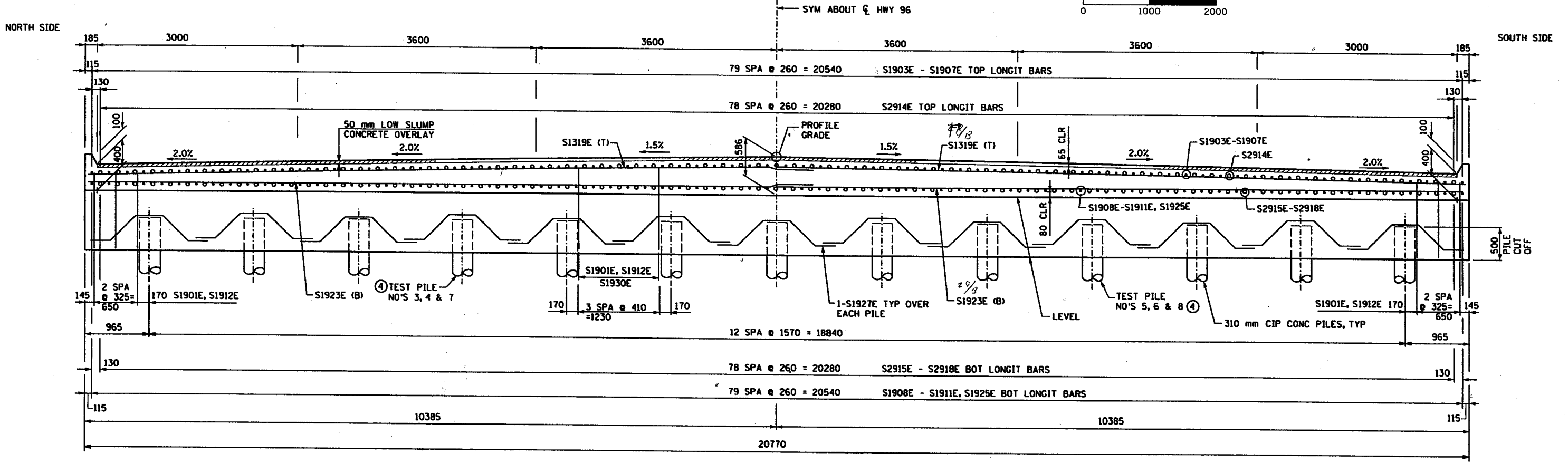
- 1 CIP TEST PILES 23 m LONG 310 mm.
 - 2 CIP TEST PILES 25 m LONG 310 mm.
 - 3 CIP TEST PILES 30 m LONG 310 mm.
 - 4 CIP TEST PILES 33 m LONG 310 mm.
 - 5 CIP TEST PILES 36 m LONG 310 mm.
 - 29 CIP PILING EST LENGTH 21 m LONG 310 mm.
 - 13 CIP PILING EST LENGTH 23 m LONG 310 mm.
 - 13 CIP PILING EST LENGTH 24 m LONG 310 mm.
 - 37 CIP PILING EST LENGTH 27 m LONG 310 mm.
 - 12 CIP PILING EST LENGTH 30 m LONG 310 mm.
 - 93 CIP PILING EST LENGTH 32 m LONG 310 mm.
- 205 CIP PILING 310 mm REQUIRED TOTAL FOR BRIDGE.
PILE SPACING SHOWN IS AT BOTTOM OF FOOTING.
PILES TO HAVE A NOMINAL DIAMETER OF 310 mm.
- DRIVE ALL WEST BENT AND EAST BENT PILES TO NOT LESS THAN 430 KN/PILE.
DRIVE INTERIOR BENT PILES AT STORM SEWER CROSSING TO NOT LESS THAN 530 KN/PILE.
DRIVE ALL OTHER INTERIOR BENT PILES TO NOT LESS THAN 500 KN/PILE.
- Ⓐ INCLUDES 5 PILES 32 m LONG FOR STORM SEWER SUPPORTS.



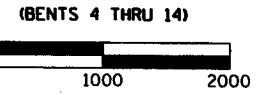
TYPICAL LONGITUDINAL SECTION A-A



PAY SPLICES FOR OVER AUTHORIZED
FOR DRIVING OUT PILES
TEST PILE - 100% OF BEARING
REQ PILES - ASK BRIDGE OFFICE



TYPICAL TRANSVERSE SECTION B-B



- NOTES:**
- SEE SHEET B7 FOR BAR LIST AND SUMMARY OF QUANTITIES.
 - ① CENTER SPLICE AT MIDSPAN.
 - ② CENTER SPLICE OVER PILES.
 - ④ SEE SHEET B13 FOR TEST PILE LOCATIONS.

J: STRUCT.HWY96.HWY96SS1.DGN 19 APR 99

	CERTIFIED BY	 PROFESSIONAL ENGINEER	TITLE:	DES: NTD	DR: MAN	APPROVED:	BRIDGE NO
	REG NO		DATE	TYPICAL SECTIONS	CHK: JAJ	CHK: NTD	

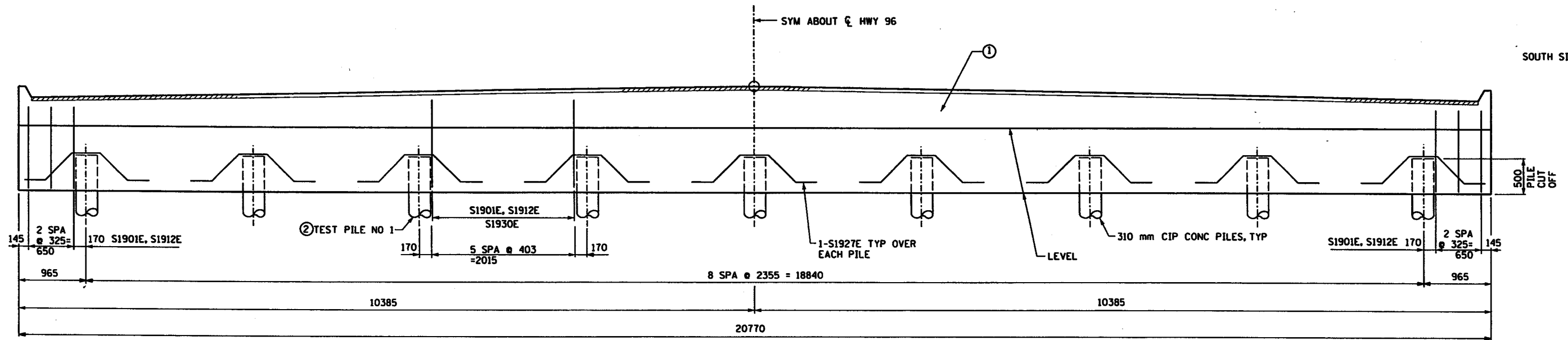
REC NO 25151 DATE 4-19-1999

TYPICAL SECTIONS SP 62-696-09

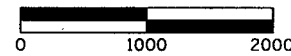
SHEET NO B4 OF B13 SHEETS

NORTH SIDE

SOUTH SIDE

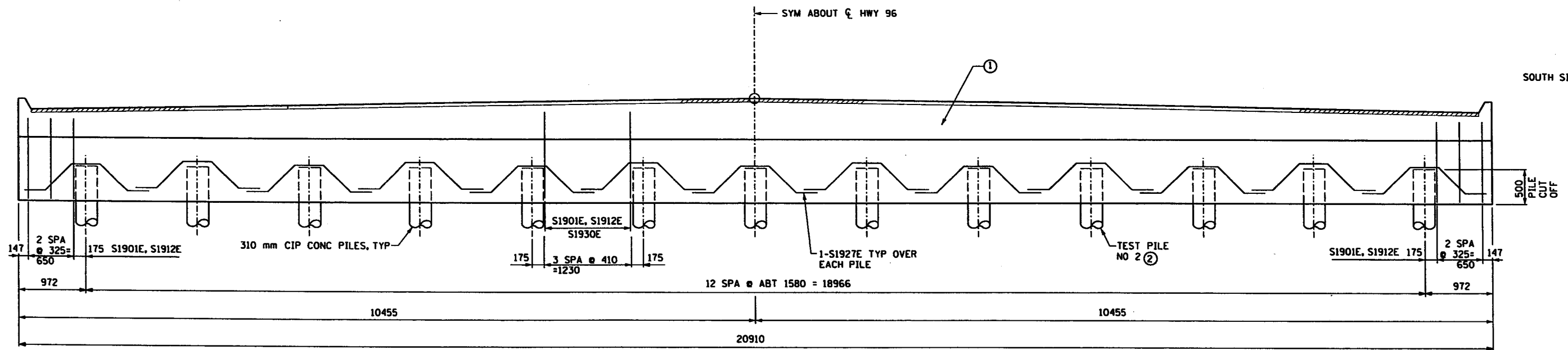


TRANSVERSE SECTION E-E
(EAST AND WEST BENTS)

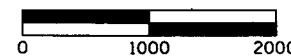


NORTH SIDE

SOUTH SIDE



TRANSVERSE SECTION F-F
(SKEWED BENTS 1, 2 AND 3)



- NOTES:
- ① SEE SHEET B4, TYPICAL TRANSVERSE SECTION B-B, FOR SLAB TYPICAL TRANSVERSE SECTION AND ADDITIONAL DETAILS.
 - ② SEE SHEET B13 FOR TEST PILE LOCATIONS.

J:\STRUCT\HWY96\HWY96SS1.DGN 15 APR 99



CERTIFIED BY *Nancy Daubinger*
PROFESSIONAL ENGINEER
REG NO 25151 DATE 4-15-1999

TITLE:

TYPICAL SECTIONS
SP 62-696-09

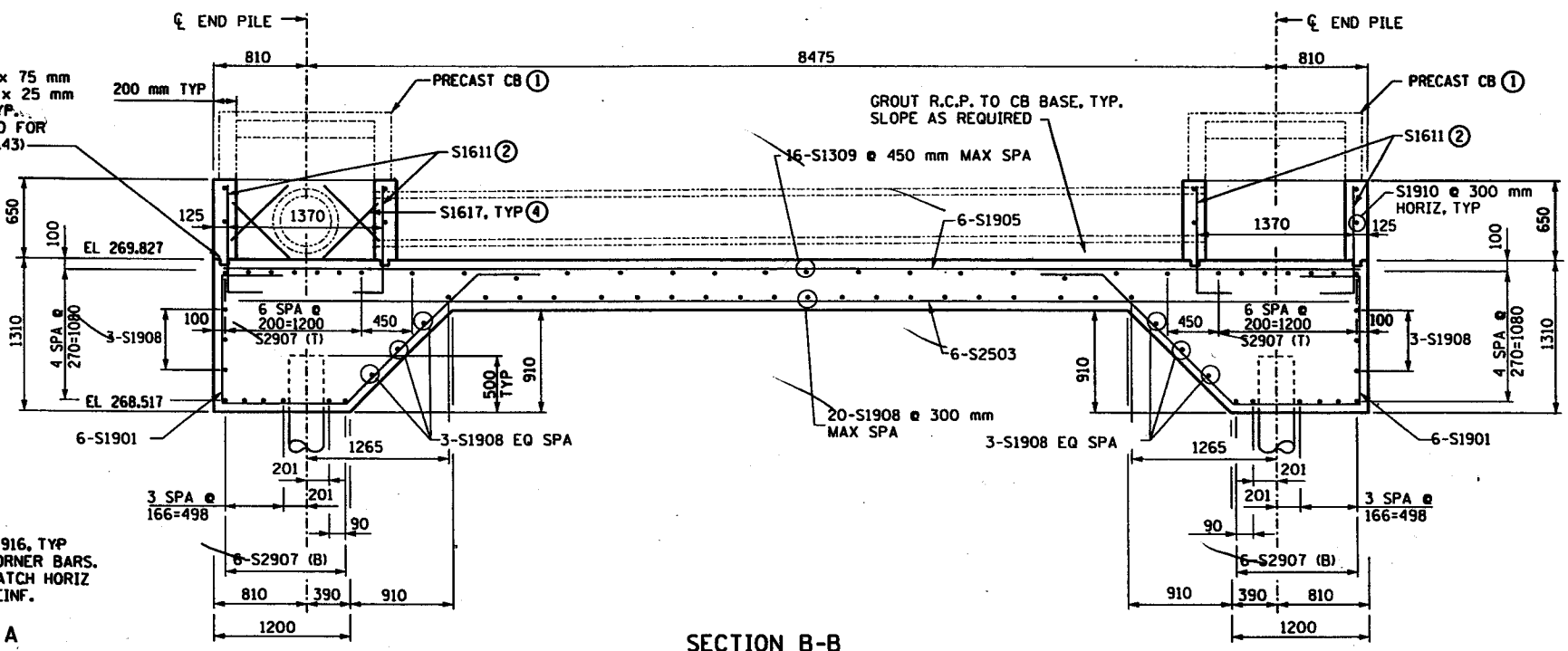
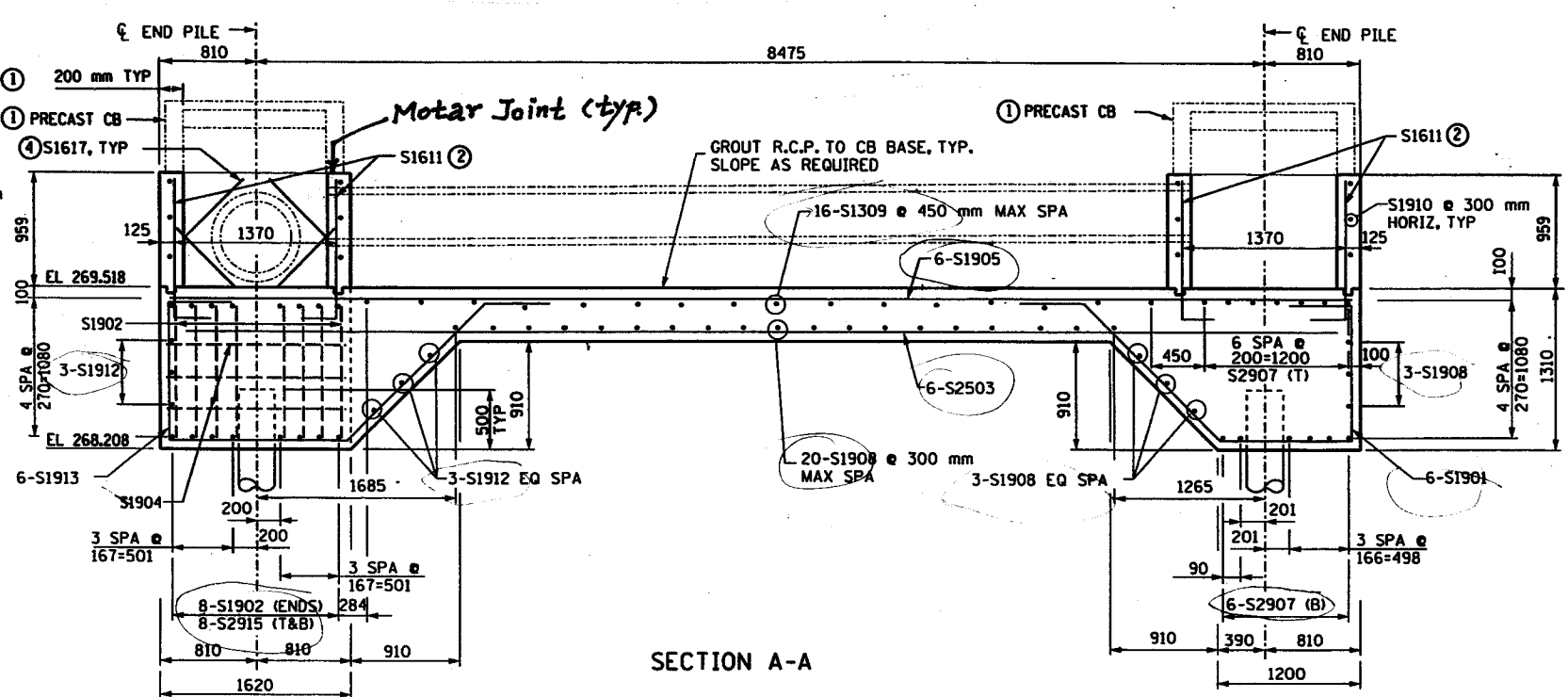
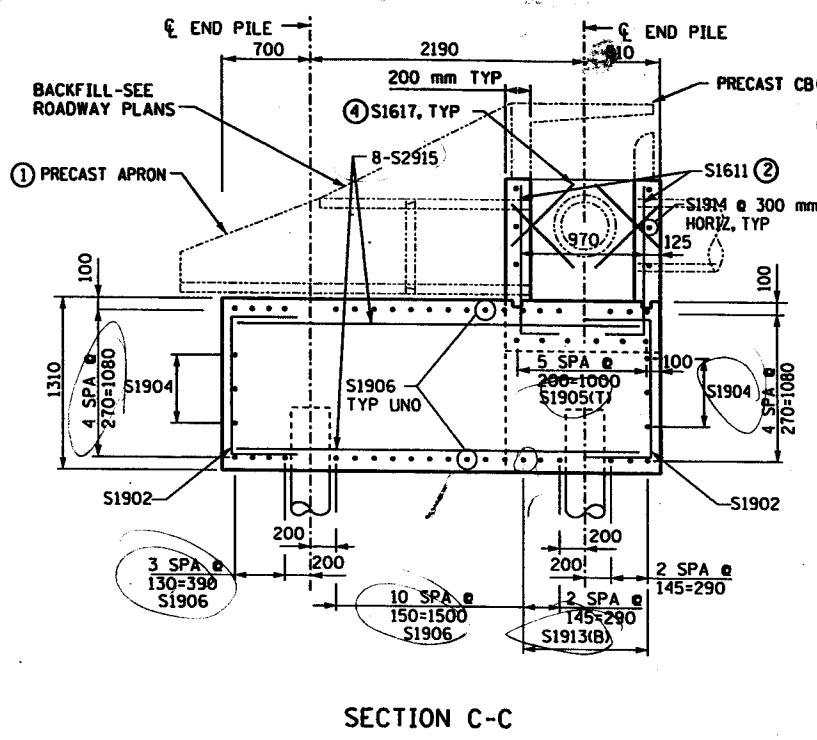
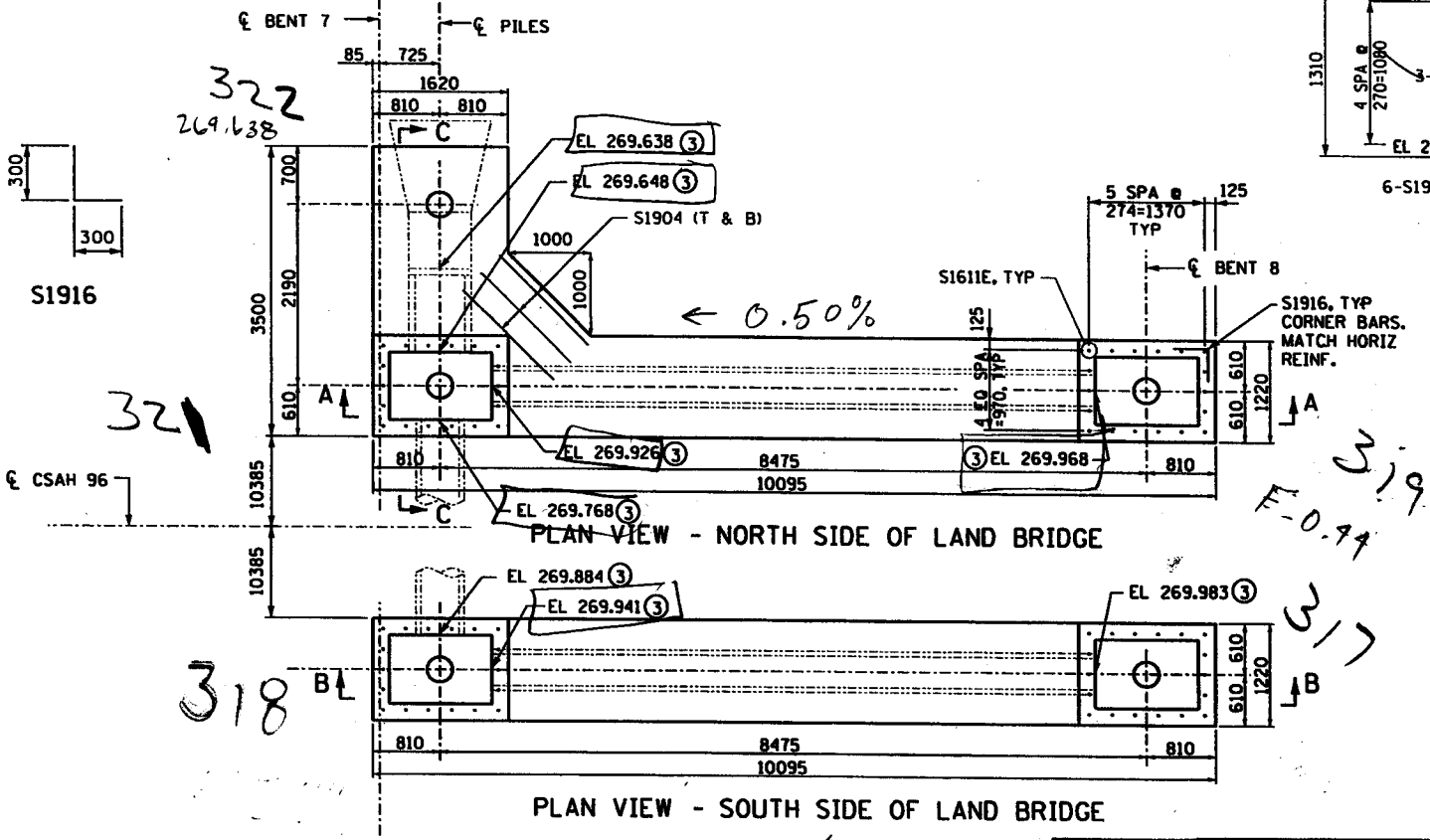
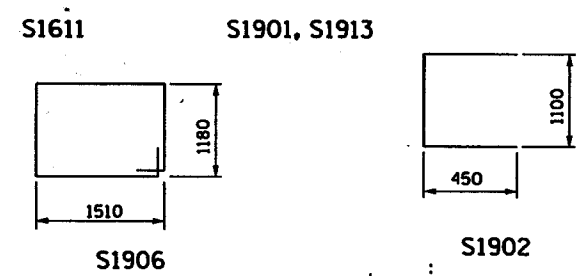
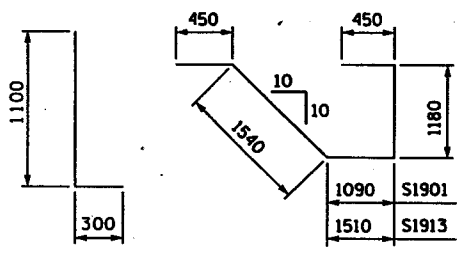
DES: NTD	DR: MAW	APPROVED: 4-19-99
CHK: JAJ	CHK: NTD	

SHEET NO B5 OF B13 SHEETS

BRIDGE NO
62590

BILL OF REINFORCEMENT STORM SEWER SUPPORT				
MARK	NO	LENGTH	SHAPE	LOCATION
S1901	18	4710	BENT	ENDS
S1902	16	2000	BENT	ENDS
S2503	12	10000	STR	BOT SLAB
S1904	12	1520	STR	TRANS SLAB
S1905	12	10000	STR	TOP SLAB
S1906	14	5880	BENT	TIES
S2907	39	1120	STR	TRANS (T&B)
S1908	36	1120	STR	TRANS (B)
S1309	32	1120	STR	TRANS (T)
S1910	20	1120	STR	CB LOWER
S1611	72	1400	BENT	DOWELS
S1912	6	3400	STR	BOT SLAB
S1913	6	5130	BENT	ENDS
S1914	20	1520	STR	CB LOWER
S2915	16	3350	STR	T&B SLAB
S1916	40	600	BENT	CORNERS
S1917	28	700	STR	DIAG AT PIPES

ADDITIONAL REINFORCEMENT BARS 2370 kg
ADDITIONAL CIP CONC PILING (5 AT 32 m LONG = 160 m)



- NOTES**
- PLACE ALL REINF 75 mm CLR UNLESS NOTED OTHERWISE.
 - ① SEE ROADWAY PLANS.
 - ② PULL UP TO 50 mm CLR TOP.
 - ③ PIPE INVERT ELEVATIONS, SEE ROADWAY PLANS.
 - ④ TYP DIAGONAL AT PIPE OPENINGS.

272.939
3.400
269.530

J: STRUCT.HWY96.HY96C80T.DGN 19 APR 99



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PROFESSIONAL ENGINEER
REG NO 25151 DATE 4-19-1999

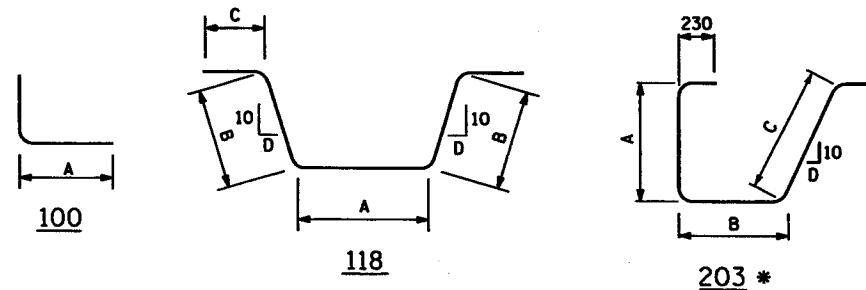
TITLE: STORM SEWER SUPPORT DETAILS
SP 62-696-09

DES: NTD DR: MAW APPROVED: 4-19-99
CHK: PES CHK: NTD
SHEET NO B6 OF B13 SHEETS

BRIDGE NO 62590

BAR MARK	NO OF SERIES	NO OF BARS	LENGTH	TYPE	DIMENSION				LOCATION
					A	B	C	D	
SUPERSTRUCTURE DECK									
EPOXY COATED BARS									
S1901E		108	4090	203	780	1090	1540	10	SLAB ENDS
S1902E		108	1100	100	650				SLAB ENDS
S1903E		80	12650	STR					SLAB TOP
S1904E		829	10300	STR					SLAB TOP
S1905E	1	29	9870	STR					SLAB TOP
			10300						
S1906E	1	51	16890	STR					SLAB TOP
			18560						
S1907E	1	80	10140	STR					SLAB TOP
			12530						
S1908E		80	17250	STR					SLAB BOT
S1909E	1	51	16590	STR					SLAB BOT
			18280						
S1910E	1	29	9150	STR					SLAB BOT
			10000						
S1911E	1	80	14740	STR					SLAB BOT
			17130						
S1912E	1	702	4900	118	920	1540	450	10	SLAB AT BENTS
S2913E		160	3100	STR					SLAB TOP ENDS
S2914E		1106	4740	STR					SLAB TOP BENTS
S2915E		79	5150	STR					SLAB B EAST END
S2916E		948	6920	STR					SLAB B BTWN BENTS
S2917E	1	79	4540	STR					SLAB BOT
			6920						
S2918E	1	79	2640	STR					SLAB BOT
			5530						
S1319E		524	10810	STR					TRANSV TOP
S1923E	60	860	10800	STR					TRANSV BOT
S2924E	48	144	11500	STR					TRANSV TOP
S1925E		749	9980	STR					SLAB BOT
S2926E	48	144	11150	STR					TRANSV TOP
S1927E	65	200	2080	118	400	540	300	10	PILE TOPS
S1929E		16	1260	100	800				ANCHORAGES
S1930E		54	5960	118	1920	1570	450	10	SLAB AT BENT 7

BAR BENDING DIAGRAMS



* BAR TYPE USES STANDARD STIRRUP AND TIE HOOKS.

NOTE
BENT BAR DIMENSIONS GIVEN ARE OUT-TO-OUT. ACTUAL BAR LENGTHS SHALL BE DETERMINED BASED ON DIMENSIONS SHOWN IN THE BAR BENDING DIAGRAMS. TOTAL BAR LENGTHS SHOWN ARE FOR USE IN COMPUTING REINFORCEMENT BAR WEIGHTS FOR PAYMENT ONLY.

SUMMARY OF QUANTITIES FOR SUPERSTRUCTURE

ITEM	UNIT	QUANTITY
③ BRIDGE SLAB CONCRETE (3Y36)	m ²	2752
REINFORCEMENT BARS (EPOXY COATED)	kg	173040
EXPANSION JOINT DEVICES TYPE 100	m	42
③④ CONCRETE OVERLAY TYPE (3U17A)	m ²	3038
① BRIDGE NAME PLATE	EACH	1
② BENCH MARK DISK	EACH	1
⑤ ANCHORAGES TYPE REINFORCING BARS	EACH	16

- ① INCLUDED IN PRICE BID FOR OTHER ITEMS.
- ② STATE WILL FURNISH DISK. BEND PRONGS OUTWARD TO ANCHOR DISK IN CONCRETE. BOTTOM OF DISK TOP TO BE PLACED FLUSH WITH CONCRETE.
- ③ THE APPROXIMATE CONCRETE QUANTITIES ARE:
BRIDGE SLAB CONCRETE 1825 m³
CONCRETE OVERLAY 152 m³
- ④ INCLUDES 340 m² FOR BRIDGE APPROACH PANELS.
- ⑤ INCLUDES THE FOLLOWING WEIGHT OF EPOXY COATED REINFORCING BARS 45 kg.

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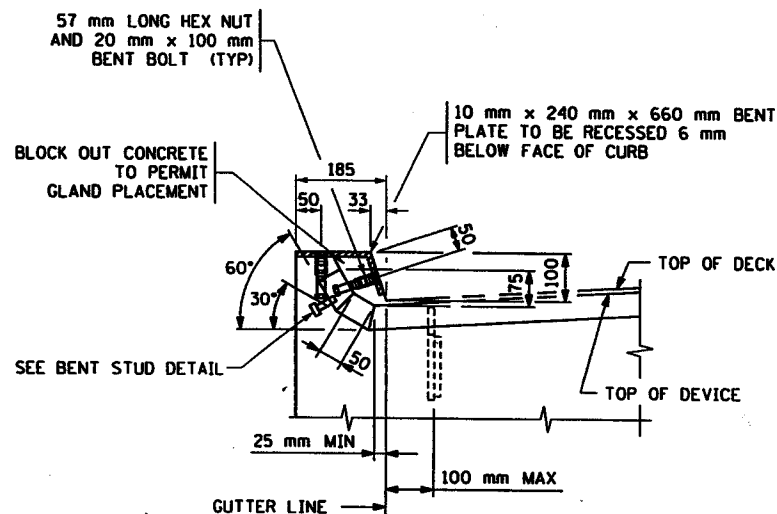


CERTIFIED BY *Nancy Daubinger*
PROFESSIONAL ENGINEER
REG NO 25151 DATE 4-15-1999

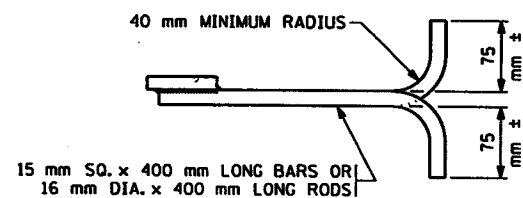
TITLE: **BAR LIST & SUMMARY OF QUANTITIES**
SP 62-696-09

DES: MAW DR: MAW APPROVED: **4-19-99**
CHK: NTD CHK: NTD
SHEET NO B7 OF B13 SHEETS

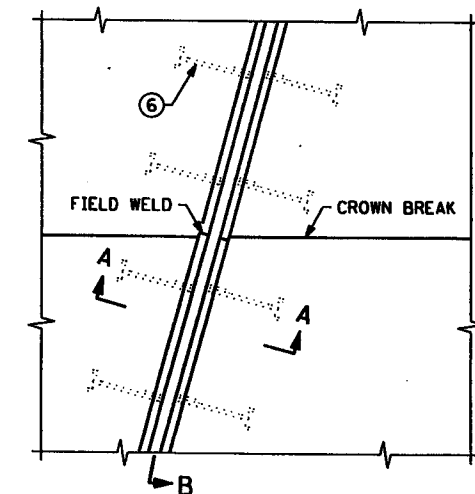
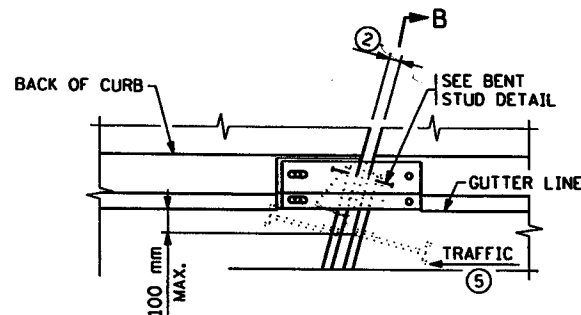
BRIDGE NO **62590**



SECTION THROUGH CURB
(DESIGN B4 CURB)

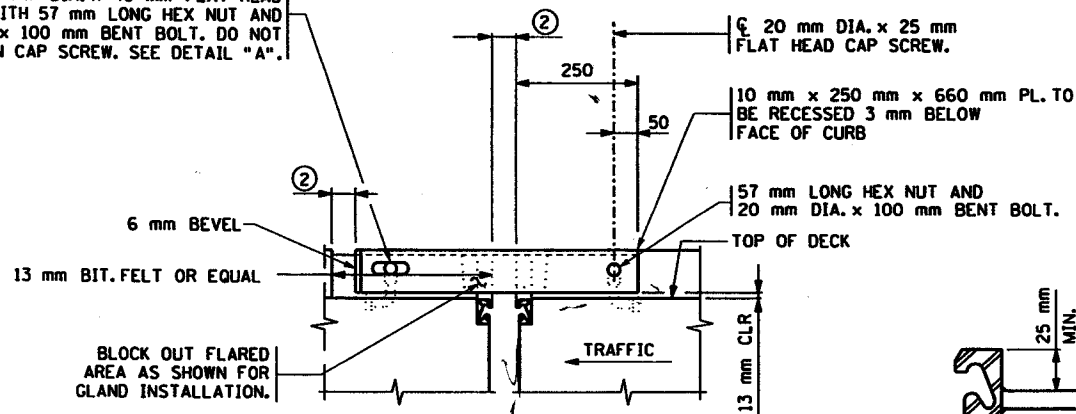


BAR-ROD DETAIL

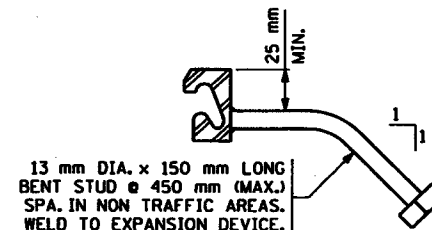


PLAN VIEW OF EXPANSION DEVICE
(WITH STRAIGHT DEVICE)

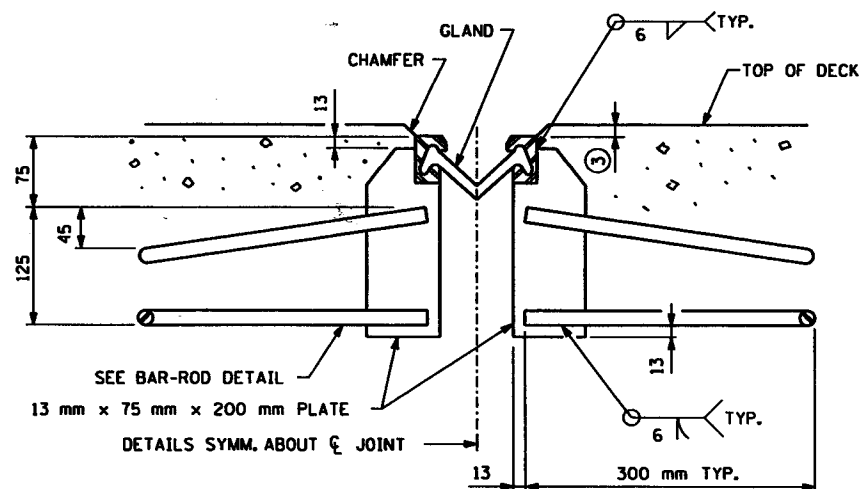
25 mm DIA. x 150 mm LONG SLOTTED HOLE FOR 20 mm DIA. x 40 mm FLAT HEAD CAP SCREW WITH 57 mm LONG HEX NUT AND 20 mm DIA. x 100 mm BENT BOLT. DO NOT TIGHTEN DOWN CAP SCREW. SEE DETAIL "A".



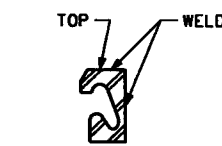
CURB ELEVATION



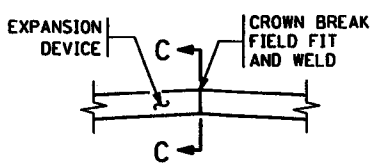
BENT STUD DETAIL



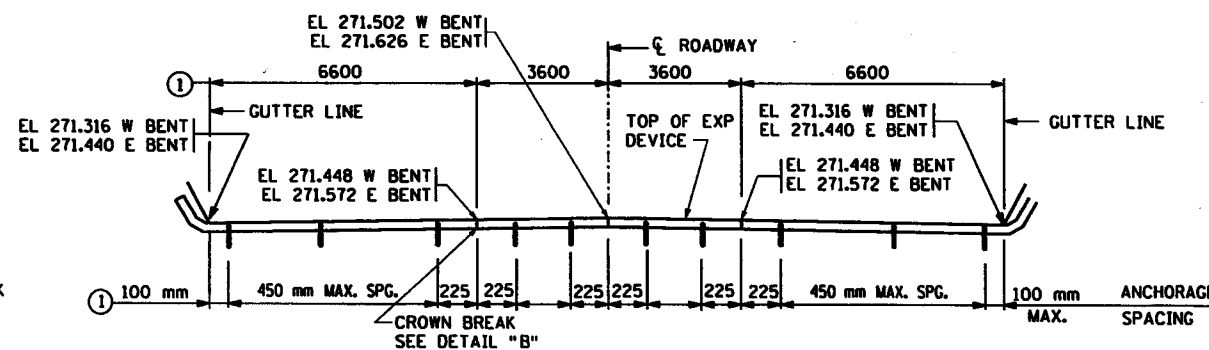
SECTION A-A



SECTION C-C

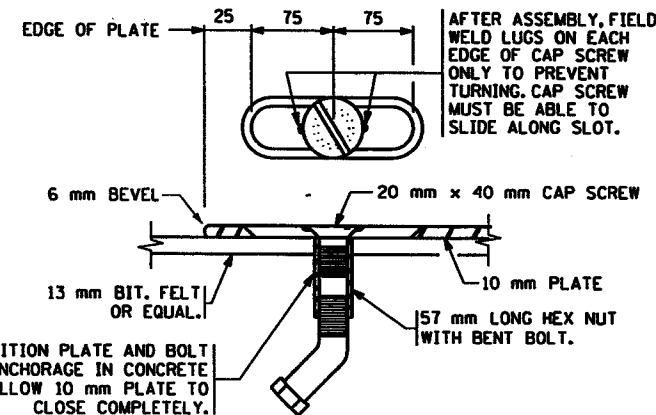


DETAIL B



SECTION B-B - ALONG CENTERLINE OF JOINT

(ELEVATIONS SHOWN ARE 3 mm BELOW TOP OF SLAB @ CENTERLINE OF JOINT.)



DETAIL "A"

NOTES

GALVANIZE STRUCTURAL STEEL AFTER FABRICATION AS PER SPEC. 3394. GALVANIZE FASTENERS AS PER SPEC. 3392.

JOINTS IN EXTRUSION SHALL BE LOCATED AT BREAKS IN TRANSVERSE PROFILE AND AS OTHERWISE REQUIRED. JOINTS SHALL BE CLOSE FIT AND WELDED. REPAIR AFTER WELDING AS PER SPEC. 2471.3L.

STRUCTURAL STEEL SHALL COMPLY WITH SPEC. 3306 OR SPEC. 3309.

EXPANSION DEVICE SHALL BE STRAIGHTENED TO A TOLERANCE OF 1 mm IN 1 METER.

CAP SCREWS SHALL BE COUNTERSUNK 2 mm BELOW TOP OF PLATE.

LENGTH OF PAYMENT FOR DEVICE IS FROM OUT TO OUT OF EXTRUSION ALONG CENTERLINE OF JOINT.

① DIMENSIONS ARE ALONG CENTERLINE OF JOINT.

② 50 mm 23° C.

③ 3 mm (6 mm MAX.) 13 mm (16 mm MAX.) WHEN SNOWPLOW FINGERS ARE USED. SNOWPLOW FINGERS ARE REQUIRED FOR SKEWS OVER 15° AND LESS THAN 50°.

④ SEE SUPERSTRUCTURE DETAILS FOR RADIUS.

⑤ SEE SHEET 1 FOR DIRECTION OF TRAFFIC.

⑥ PLACE BAR-ROD NORMAL TO JOINT ON NEW BRIDGES AND JOINT REPLACEMENTS. ON JOINT REPLACEMENTS WHEN SKEW IS OVER 15° AND LESS THAN 50° BEND RODS PARALLEL TO CENTERLINE OF ROADWAY.

J:\STRUCT\HWY96\HWY967627.DGN 13 APR 99

APPROVED: _____
STATE BRIDGE ENGINEER



CERTIFIED BY *Nancy Daubinger*
PROFESSIONAL ENGINEER
REG NO. 25151 DATE 4-15-1999

TITLE: **WATERPROOF EXPANSION DEVICE**
(WITH DESIGN B4 CURB)
SP 62-696-09

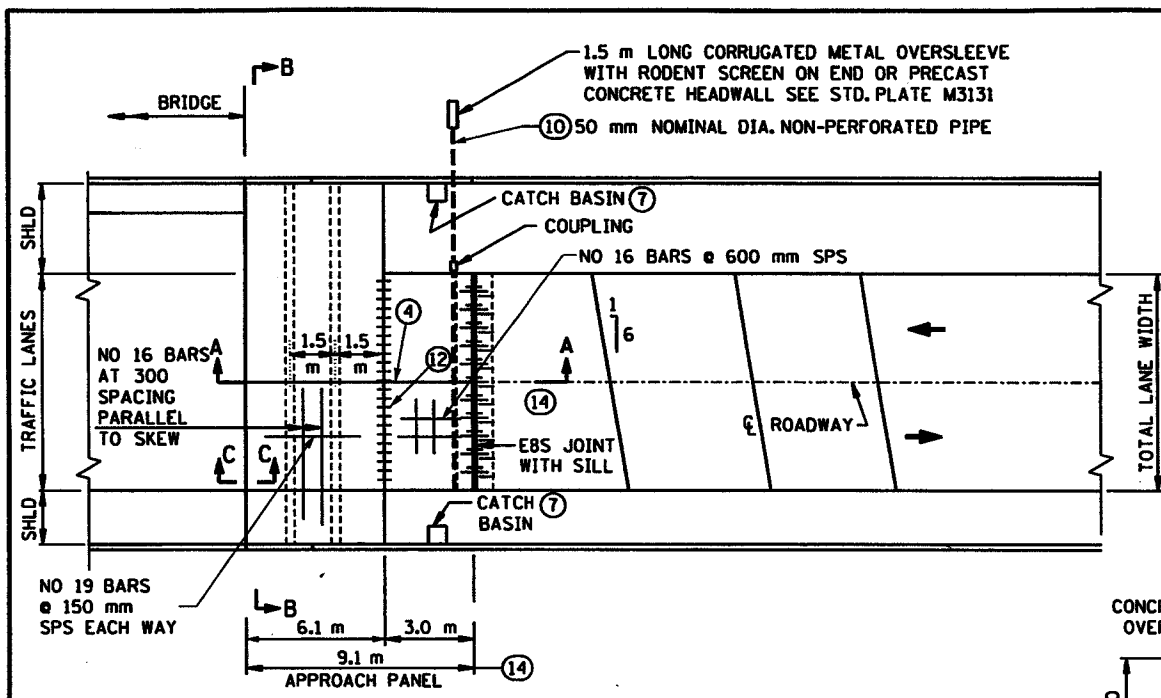
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CHK: NTD CHK: NTD
APPROVED: 4-19-99
SHEET NO B8 OF B13 SHEETS

BRIDGE NO 62590

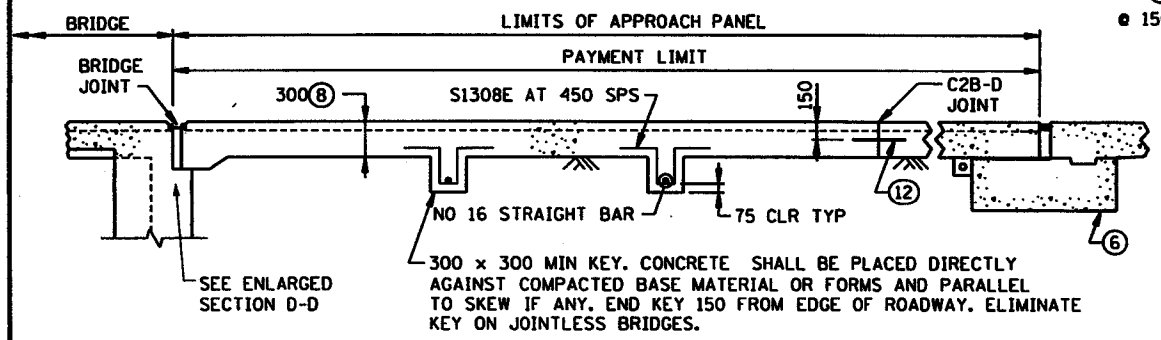
MODIFIED

FIG. 5-397.627M

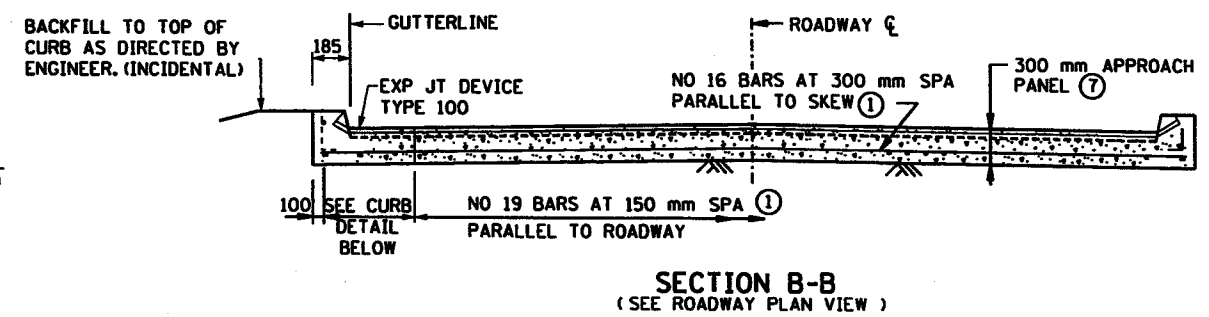
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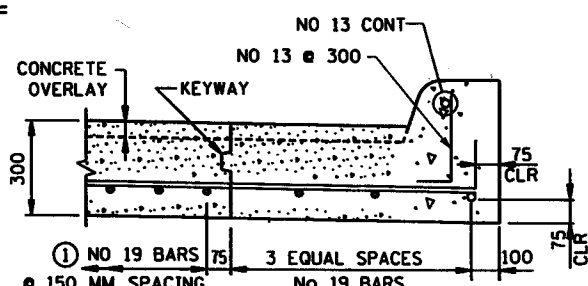
DIVIDED-URBAN ROADWAY PLAN
PARALLEL & NONPARALLEL WINGWALLS



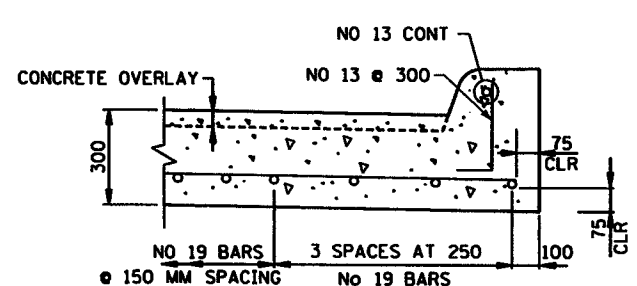
SECTION A-A
(SOME REINFORCEMENT NOT SHOWN)



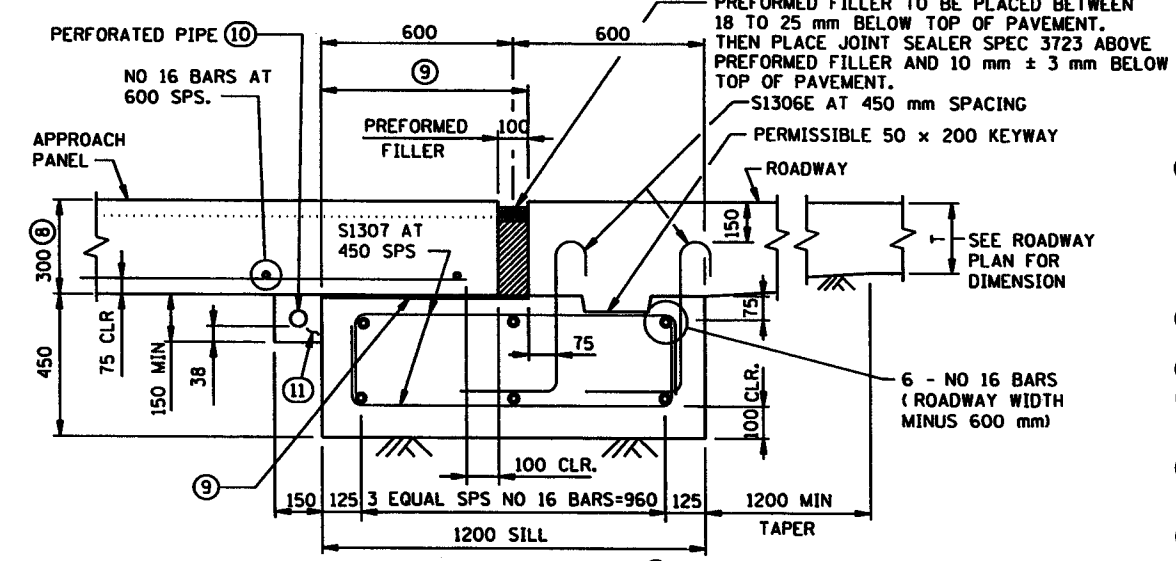
SECTION B-B
(SEE ROADWAY PLAN VIEW)



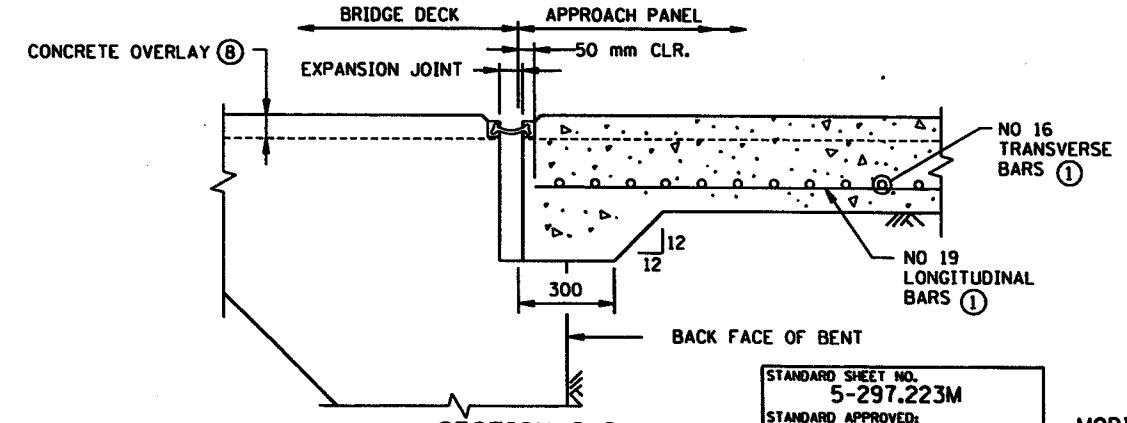
CURB DETAIL
(B424 MODIFIED CURB AND GUTTER)



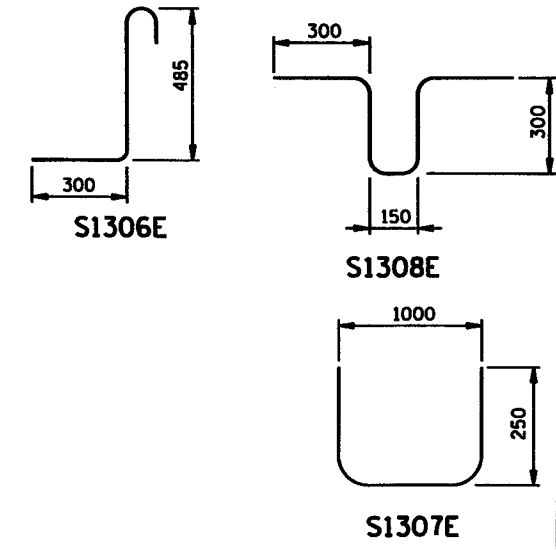
CURB DETAIL
(B4 INTEGRANT CURB)



EBS JOINT DETAIL



SECTION C-C



NOTES:

- ① ALL REINFORCEMENT IN APPROACH PANEL, SILL AND CURB SHALL BE GRADE 60 AND EPOXY COATED AS PER SPEC. 3301.
- ④ L2KT OR L1T LONGITUDINAL JOINTS AS REQUIRED SEE STANDARD PAVEMENT JOINT SHEET FOR DETAILS.
- ⑤ EDGE OF PANEL PERPENDICULAR TO GUTTER FOR SKEWS OVER 45°.
- ⑥ 450 mm x 1200 mm CONCRETE SILL UNDER TRAFFIC LANES ONLY WHEN MAINLINE ROADWAY PAVEMENT IS CONCRETE. CONCRETE SILL AND CURBING IF REQUIRED IS INCLUDED IN APPROACH PANEL PAY ITEM.
- ⑦ LOCATION MAY BE ON OR OFF THE APPROACH PANEL AS DETERMINED BY THE DESIGNER. SEE ROAD DESIGN MANUAL CHAPTER 7 FOR CATCH BASIN INFORMATION.
- ⑧ APPROACH SLAB THICKNESS SHOWN INCLUDES ANY CONCRETE OVERLAY THAT MAY BE REQUIRED. CHECK BRIDGE PLANS FOR OVERLAYS. CONCRETE OVERLAYS TO BE INCLUDED IN BRIDGE QUANTITIES AND DONE AT THE SAME TIME BY BRIDGE CONTRACTOR.
- ⑨ 3 mm THICK PLASTIC SHEETING SPEC. 3756 TO BREAK BOND. COVER AREA SHOWN IN DETAIL.
- ⑩ 50 mm NOMINAL DIA. THERMOPLASTIC PIPE, AS PER ASTM 1785, 1120, OR 2120, SCHEDULE 80. SLOPE PIPE TO DITCH ON LOW SIDE. FURNISHING AND INSTALLING DRAIN SYSTEM SHALL BE INCIDENTAL. WITH NO DIRECT PAYMENT. WRAP PERFORATED PIPE WITH GEOTEXTILE AS PER SPEC.3733. 1% MINIMUM SLOPE.
- ⑪ BACKFILL WITH FINE AGGREGATE, SPEC. 3149, MODIFIED TO 0-3% PASSING A NO. 200 SIEVE.
- ⑫ CONTRACTION JOINT C2B-D WITH 38 mm DIA x 450 mm LG EPOXY COATED DOWEL BARS AT 300 mm SPACING PARALLEL TO ϕ OF ROADWAY. CAGES NOT REQUIRED.

J:\STRUCT\HWY96\HWY96224.DGN 19 APR 99



CERTIFIED BY *Nancy Damburg*
PROFESSIONAL ENGINEER
REG NO. 25151 DATE 4-19-1999

STANDARD SHEET NO. 5-297.223M
STANDARD APPROVED: FEBRUARY 24, 1994

TITLE: **BRIDGE APPROACH PANEL WITH OR WITHOUT CONCRETE OVERLAY CONCRETE ROADWAY**
SP 62-696-09

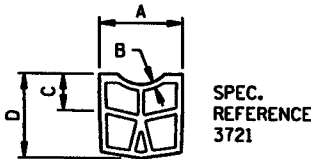
MODIFIED

DES: M-DOT/MAW DR: M-DOT/MAW
CHK: NTD CHK: NTD
APPROVED: 4-19-99
SHEET NO B9 OF B13 SHEETS

BRIDGE NO 62590

REQUIRED DIMENSIONS

JOINT TYPE	TRANSVERSE
NOMINAL SEALER SIZE	21 mm
USE IN ALL 10 JOINTS	
A	20 mm +3.6 -1.3
B	2 mm ±0.5
C	15 mm MIN.
D	20 mm MIN.
WEB AND WALL THICKNESS, UNLESS NOTED	0.8 mm MIN.



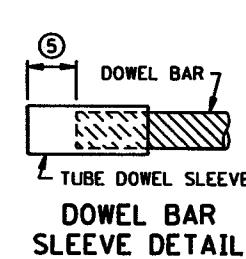
TYPICAL SHAPE FOR SATISFACTORY INSTALLATION IN JOINT (5 CELL MIN.)

CONTRACTION JOINT SEALER
PREFORMED ELASTIC TYPE

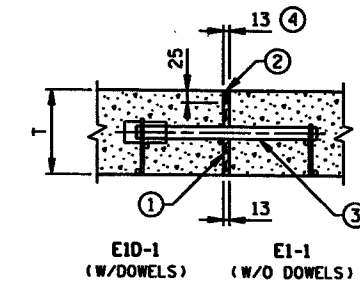
NOTES:

"A" DIMENSION SHALL APPLY AT ANY POINT THROUGHOUT "C" DEPTH. IN ITS FINAL POSITION, THE TOP CORNERS OF THE PREFORMED JOINT SEALER SHALL BE PLACED NOT LESS THAN 3 mm, NOR MORE THAN 7 mm BELOW THE PAVEMENT SURFACE.

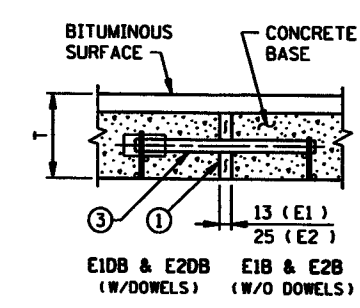
SHARP INTERNAL CORNERS WILL NOT BE PERMITTED. ALL CORNERS SHALL BE PROVIDED WITH SUITABLE FILLET. CURRENTLY APPROVED CONFIGURATIONS ARE ON FILE IN THE MATERIALS ENGINEERING SECTION, MINNESOTA DEPARTMENT OF TRANSPORTATION.



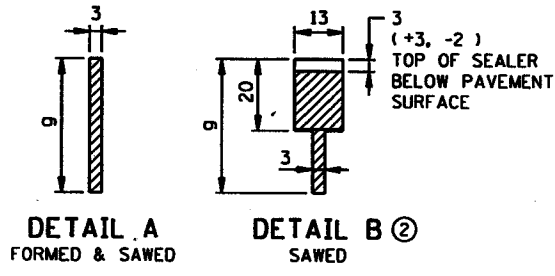
DOWEL BAR SLEEVE DETAIL



E1D-1 (W/DOWELS) E1-1 (W/O DOWELS)
DETAIL A

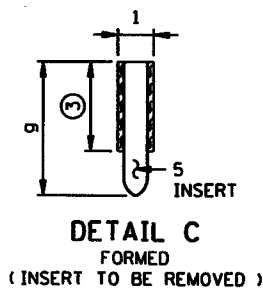


E1D & E2D (W/DOWELS) E1B & E2B (W/O DOWELS)
DETAIL B



DETAIL A
FORMED & SAWED

DETAIL B ②
SAWED

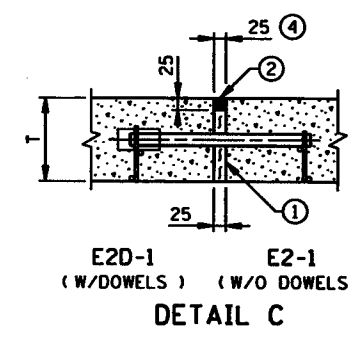


DETAIL C
FORMED (INSERT TO BE REMOVED)

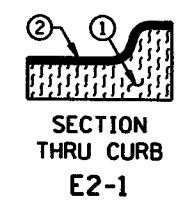
CLASS DESIGNATION		JOINT DETAIL	JOINT SEALER SPEC.
WITHOUT DOWELS	WITH DOWELS		
C1A	C1A-D	A	UNSEALED
C2B	C2B-D	B	3720
C2X	C2X-D	B OR C	3720
C3D	C3D-D	D	3721
C3X	C3X-D	C OR D	3721
C4E	C4E-D	E	POLYMERIC

CONTRACTION JOINT DEPTH & DOWEL BAR TABLE ⑤

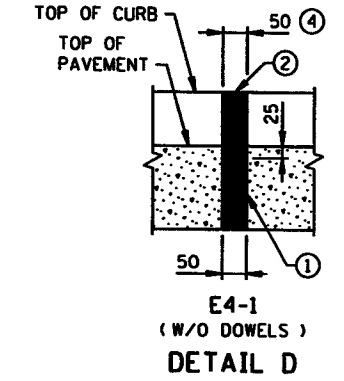
PAVEMENT THICKNESS T	CONCRETE BASE JOINT DEPTH g	DOWEL BAR DIAMETER
150-160	32	25
165-265	50	32
270-320	—	38
325-355	—	44



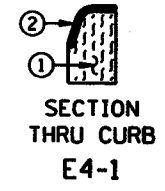
E2D-1 (W/DOWELS) E2-1 (W/O DOWELS)
DETAIL C



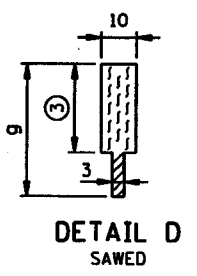
SECTION THRU CURB E2-1



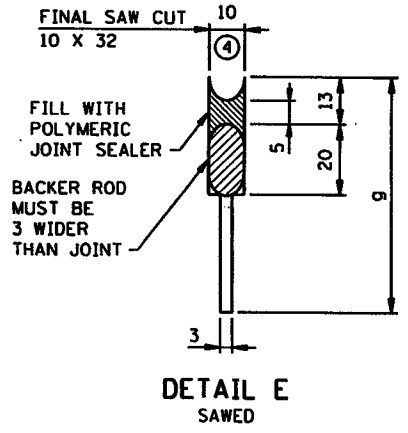
E4-1 (W/O DOWELS)
DETAIL D



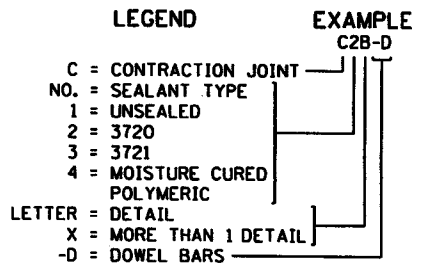
SECTION THRU CURB E4-1



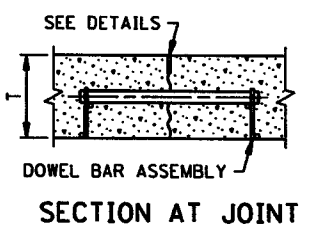
DETAIL D
SAWED



DETAIL E
SAWED



LEGEND
C = CONTRACTION JOINT
NO. = SEALANT TYPE
1 = UNSEALED
2 = 3720
3 = 3721
4 = MOISTURE CURED POLYMERIC
LETTER = DETAIL
X = MORE THAN 1 DETAIL
-D = DOWEL BARS
EXAMPLE
C2B-D



SECTION AT JOINT

CONTRACTION JOINT NOTES:
IN CONCRETE BASE CONSTRUCTION THE CONTRACTION JOINTS SHALL BE SPACED AT 9 m INTERVALS AND AT RIGHT ANGLES TO THE LONGITUDINAL JOINTS, EXCEPT AS NOTED BELOW. WHERE THE CONCRETE BASE IS CONSTRUCTED ADJACENT TO EXISTING PAVEMENT OR BASE, THE CONTRACTION JOINTS IN THE NEW BASE SHALL MATCH THOSE IN THE EXISTING PAVEMENT OR BASE, EXCEPT THAT THE SPACING SHALL NOT BE LESS THAN 4.6 m, NOR MORE THAN 9 m. JOINT WIDTH TOLERANCES: + 2 mm AND - 1 mm.

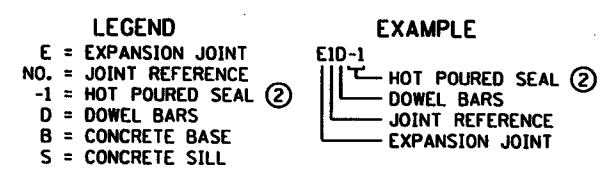
GENERAL NOTES:
SEE THE FOLLOWING STANDARD PLATES AND STANDARD PLAN SHEET FOR ADDITIONAL DETAILS: DOWEL BAR ASSEMBLY, M1103; CONSTRUCTION OF HEADER JOINTS, M1150; AND CONCRETE MAINLINE PAVEMENT ON 5-297.217M & .219M.
SEE PAVING LAYOUTS IN THE PLANS FOR JOINT CLASS DESIGNATION TO BE USED AND SPECIAL REINFORCEMENT REQUIRED.

CONTRACTION JOINTS
DESIGN C

- NOTES:**
- DESIGN C3X OR C3X-D - PRIOR TO INSTALLING PREFORMED JOINT SEALER IN THE FORMED JOINT (DETAIL C), THE JOINT SHALL BE WIDENED TO A NOMINAL WIDTH OF 10 mm BY SAWING ALONG THE FULL LENGTH OF THE FORMED JOINT.
 - DESIGN C2X OR C2X-D - PRIOR TO SEALING FORMED JOINT (DETAIL C), WITH HOT POUR SEALER, THE JOINT SHALL BE WIDENED TO A NOMINAL WIDTH OF 13 mm FOR A DEPTH OF 20 mm, + 3 mm, 2 mm, BY SAWING ALONG THE FULL LENGTH OF THE FORMED JOINT. THE SEALER SHALL BE FILLED TO THE SAME DEPTH AS SHOWN IN DETAIL B.
 - DESIGN C2B OR C2B-D - PRIOR TO SEALING JOINT (DETAIL B) WITH HOT POUR JOINT SEALER, A STRIP OF PAPER 13 mm WIDE SHALL BE PLACED ON THE BOTTOM OF THE 13 mm WIDE JOINT.
 - WHEN USING PREFORMED JOINT SEALER, THE DEPTH SHALL BE 5 mm MORE THAN THE PREFORMED SEALER, WHEN COMPRESSED, TO FIT THE JOINT DESIGN WIDTH.
 - THE JOINT FACES SHALL BE CLEANED AND DRIED BY SANDBLASTING AND AIR BLASTING. PRIOR TO SEALING THE JOINT, A 13 mm DIA. CLOSED CELL BACKER ROD SHALL BE PLACED SUCH THAT THE TOP OF THE BACKER ROD IS 13 mm BELOW THE SURFACE OF THE PAVEMENT. POLYMERIC SHALL BE TOOLED INTO THE JOINT MAINTAINING A SEALANT BEAD THICKNESS OF 5 mm.
 - FOR UNBONDED OVERLAYS, THE JOINT DEPTH "g" SHALL BE T/3 mm. FOR CONCRETE PAVEMENT, THE JOINT DEPTH "g" SHALL BE T/4 mm.

EXPANSION JOINTS

CLASS DESIGNATION		JOINT DETAIL	JOINT SEALER SPEC.
WITH DOWELS	WITHOUT DOWELS		
E1D-1	E1-1	A	②
E1DB	E1B	B	UNSEALED
E2D-1	E2-1	C	②
E2DB	E2B	B	UNSEALED
E4D-1	E4-1	D	②
		E	②



LEGEND
E = EXPANSION JOINT
NO. = JOINT REFERENCE
-1 = HOT POURED SEAL
D = DOWEL BARS
B = CONCRETE BASE
S = CONCRETE SILL
EXAMPLE
E1D-1
HOT POURED SEAL ②
DOWEL BARS
JOINT REFERENCE
EXPANSION JOINT

- NOTES:**
- PREFORMED JOINT FILLER MATERIAL, SPEC. 3702.
 - JOINT SEALER SPEC. 3723. TOP OF SEALER, FLUSH TO 3 mm BELOW TOP OF PAVEMENT SURFACE. MAKE TOP OF SEALER FOR CURB SECTION E JOINTS FLUSH WITH SURFACE ± 3 mm.
 - DOWEL BAR ASSEMBLY, SEE STANDARD PLATE M1103.
 - JOINT WIDTH IS EQUAL TO HALF OF THE JOINT NUMBER IN 13 mm. INTERVALS (i.e. E1 = 13 mm, E2 = 25 mm, E3 = 38 mm, E4 = 50 mm, E8 = 100 mm).
 - SPACE FROM END OF DOWEL BAR TO END OF SLEEVE TO BE EQUAL TO EXPANSION JOINT WIDTH.

EXPANSION JOINTS
DESIGN E

NOTE: ALL DIMENSIONS ARE IN MILLIMETERS, EXCEPT AS NOTED.

J:\STRUCT\HWY96\HW962211.DGN 13 APR 99

STANDARD APPROVED: JANUARY 25, 1993

STANDARD SHEET NO. 5-297.221M (1 OF 2)

TITLE: PAVEMENT JOINTS
CONTRACTION (DESIGN C) AND EXPANSION (DESIGN E)

REVISION DATE 1-12-99

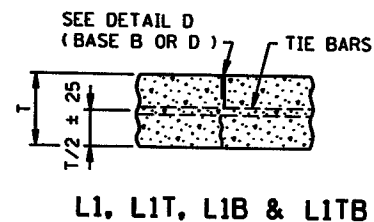


CERTIFIED BY: Nancy Daubinger
PROFESSIONAL ENGINEER
REG NO. 25151 DATE 4-15-1999

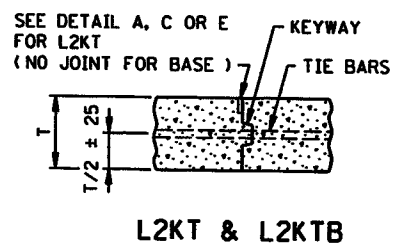
PAVEMENT JOINTS
SP 62-696-09

DES: MnDOT DR: MnDOT APPROVED: 4-19-99
CHK: CHK: SHEET NO B10 OF B13 SHEETS

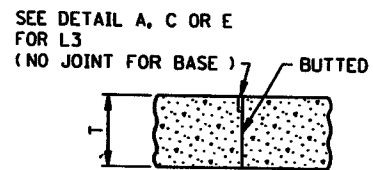
BRIDGE NO 62590



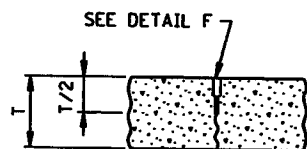
L1, L1T, L1B & L1TB



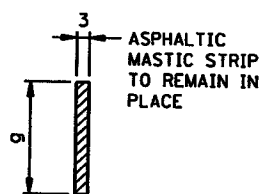
L2KT & L2KTb



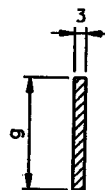
L3 & L3B



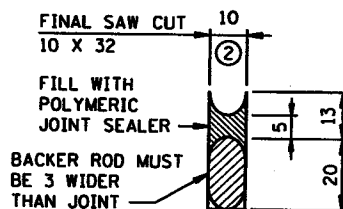
L4



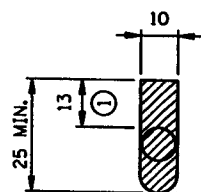
DETAIL A
(FORMED & UNSEALED)



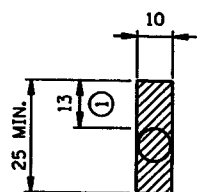
DETAIL B
(SAWED & SEALER, SPEC. 3723)
(BASE JOINTS UNSEALED)



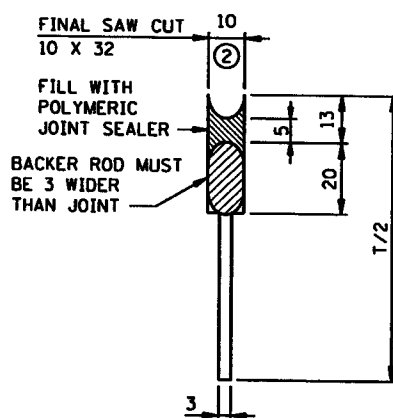
DETAIL C
(SAWED)



DETAIL D
(FORMED & SEALED
SPEC. 3723)



DETAIL E
(SAWED & SEALER
SPEC. 3723)



DETAIL F
(SAWED)

LONGITUDINAL JOINT CLASS DESIGNATION, DETAIL & SEALER SPECIFICATION TABLE

CLASS DESIGNATION				JOINT DETAIL	JOINT SEALER SPECIFICATION
WITHOUT TIE BARS	WITH TIE BARS	WITH KEYWAY & TIE BARS	BUTTED		
L1H	L1TH	L2KTH L2KTS		B	3723
L1BU	L1TBU			A OR B D OR E	UNSEALED
			L3H L3S	C	POLYMERIC
				D OR E	3723
L4S				C	POLYMERIC
				F	POLYMERIC

LEGEND

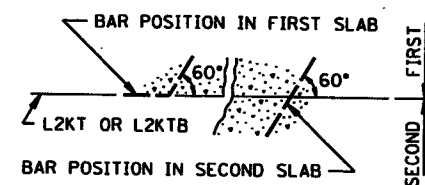
- L = LONGITUDINAL JOINT
- NO. = JOINT REFERENCE
- K = KEYWAY
- T = TIE BARS
- B = CONCRETE BASE
- U = UNSEALED
- H = HOT POUR
- S = MOISTURE CURED POLYMERIC

JOINT REFERENCE NUMBERS

- 1 = SAWED TO A DEPTH OF T/3
- 2 = KEYED CONSTRUCTION JOINT
- 3 = BUTTED CONSTRUCTION JOINT
- 4 = SAWED TO A DEPTH OF T/2

LONGITUDINAL JOINT DEPTH TABLE ③

PAVEMENT THICKNESS T	CONCRETE BASE JOINT DEPTH g
150-165	50
170-190	57
195-215	65
220-230	70
235-240	75
245-360	—



TIE BAR BENDING DETAIL

LONGITUDINAL JOINT NOTES:

TIE BARS FOR L1TB JOINTS SHALL BE THE SAME SIZE AND SPACING AS SHOWN ON STANDARD PLAN SHEETS 5-297.217M & .219M.

EXCEPT WHEN NOTED OTHERWISE IN THE PLANS, THE TIE BAR SPACING FOR ALL L2KT AND L2KTb JOINTS SHALL BE 0.8 m C. TO C. AND BENT 60° AS SHOWN.

TIE BARS IN THE L2KT AND L2KTb JOINTS SHALL BE THE SAME SIZE AND LENGTH AS USED FOR THE L1T OR L1TB JOINTS, WHEN TYING PAVEMENT TO PAVEMENT OR BASE TO BASE. TIE BARS IN THE L2KT OR L2KTb JOINTS SHALL BE NO. 13 X 0.8 m, WHEN TYING CURB AND GUTTER TO PAVEMENT OR BASE.

ALL TIE BARS SHALL MEET THE REQUIREMENTS OF GRADE 420 FOR AASHTO M-31 OR M-53.

NORMALLY, TIED PAVEMENT WIDTHS SHALL NOT EXCEED 8 METERS, EXCEPT BRIDGE APPROACH PANELS AND PAVEMENT TAPERS.

JOINT WIDTH TOLERANCE IS + 2 mm TO - 1 mm.

SPEC. 3723 SEALER - TOP OF SEALER FLUSH TO - 4 mm BELOW TOP OF PAVEMENT SURFACE.

- ① THE JOINT FACES SHALL BE CLEANED AND DRIED BY SANDBLASTING AND AIR BLASTING. PRIOR TO SEALING THE JOINT, A CLOSED CELL BACKER ROD CAPABLE OF WITHSTANDING SEALANT TEMPERATURES OF 205 DEGREES C, WITH A DIAMETER 3 mm LARGER THAN THE JOINT OPENING, MAY BE PLACED 13 mm BELOW THE TOP OF THE PAVEMENT.
- ② THE JOINT FACES SHALL BE CLEANED AND DRIED BY SANDBLASTING AND AIR BLASTING. PRIOR TO SEALING THE JOINT, A 13 mm DIAMETER CLOSED CELL BACKER ROD SHALL BE PLACED SUCH THAT THE TOP OF THE BACKER ROD IS 13 mm BELOW THE SURFACE OF THE PAVEMENT. POLYMERIC SHALL BE TOOLED INTO THE JOINT MAINTAINING A SEALANT BEAD THICKNESS OF 5 mm.
- ③ FOR CONCRETE PAVEMENT THE JOINT DEPTH "g" SHALL BE T/3 mm.

GENERAL NOTES:

SEE THE FOLLOWING STANDARD PLATES AND STANDARD PLAN SHEETS FOR ADDITIONAL DETAILS: DOWEL BAR ASSEMBLY M1103, PAVEMENT KEYWAY M1141 AND CONCRETE PAVEMENT 5-297.217M - .219M.

SEE PAVING LAYOUTS IN THE PLANS FOR JOINT CLASS DESIGNATIONS TO BE USED & SPECIAL REINFORCEMENT REQUIRED.

NOTE: ALL DIMENSIONS ARE IN MILLIMETERS, EXCEPT AS NOTED.

J: \STRUCT\HWY96\HW96221.2.DGN 13 APR 99

REVISION DATE
1-12-99



CERTIFIED BY
Nancy Dubeninger
PROFESSIONAL ENGINEER
REG NO 25151 DATE 4-15-1999

STANDARD SHEET NO.
5-297.221M (2 OF 2)
STANDARD APPROVED:
JANUARY 25, 1993

TITLE:

PAVEMENT JOINTS
LONGITUDINAL (DESIGN L)

PAVEMENT JOINTS
SP 62-696-09

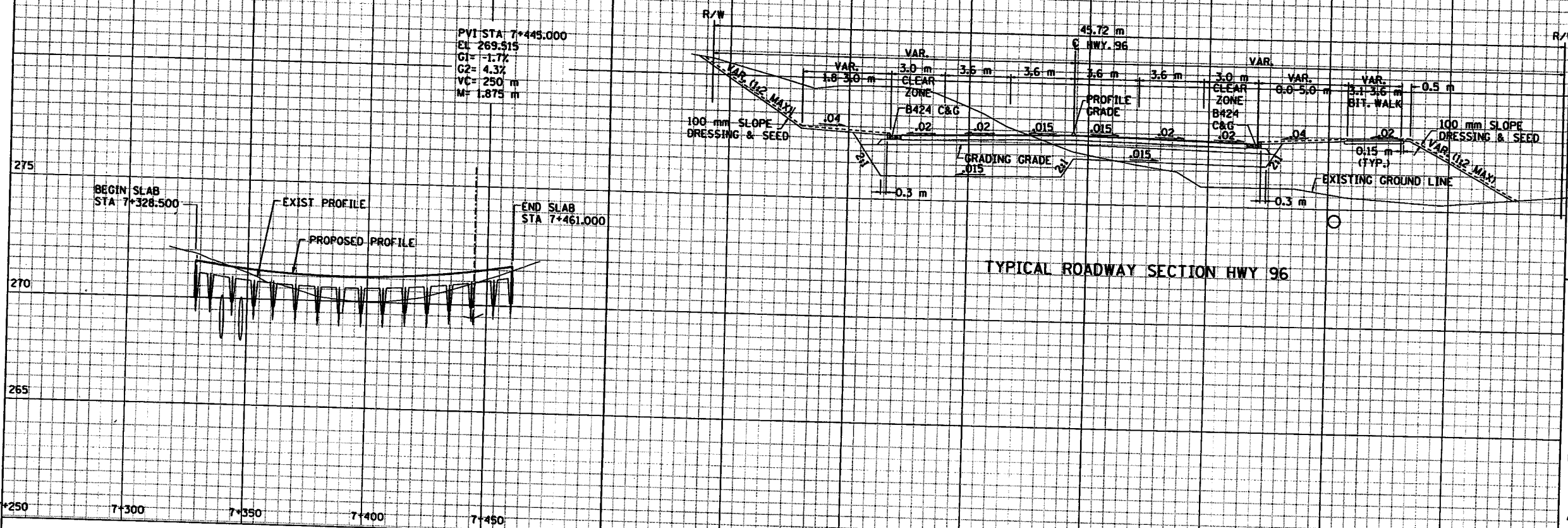
DES: MrDOT DR: MrDOT APPROVED: 4-19-99
CHK: CHK: SHEET NO B110F B13 SHEETS

BRIDGE NO
62590

SCALE: HOR. 0 20 VER. 0 2

TYPICAL SECTIONS & PERTINENT DATA

SCALES AS SHOWN

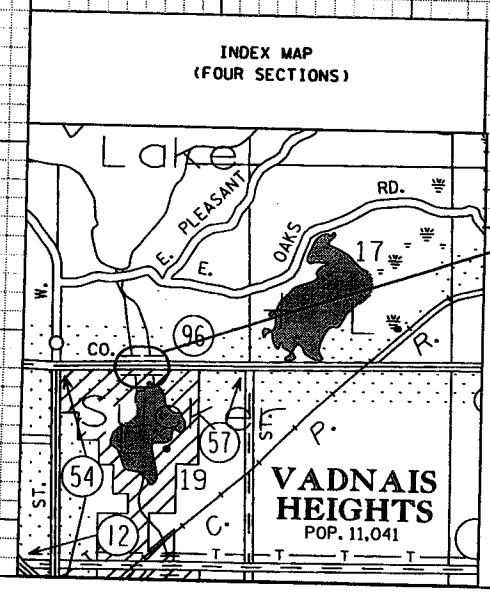
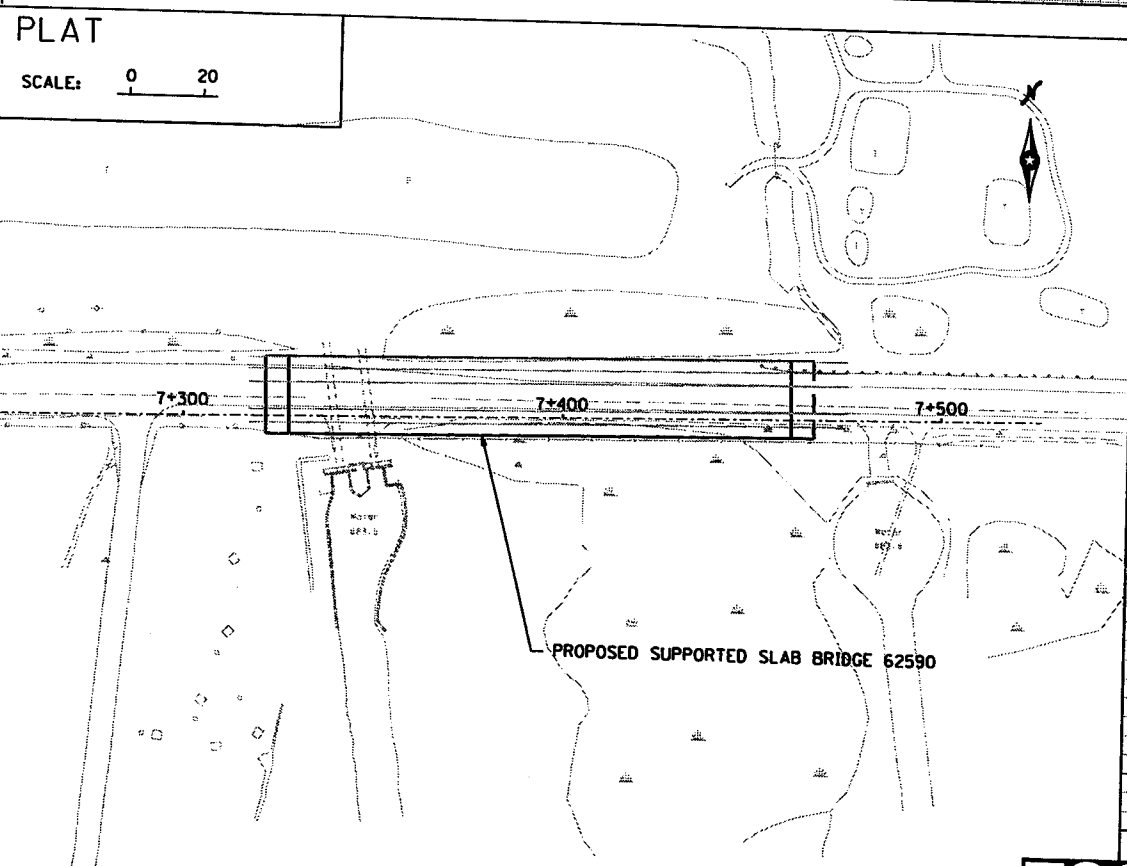


- LOCATION ENGINEER'S OBSERVATION AT BRIDGE SITE
1. SPECIAL FEATURES: WATERFALLS, DAMS, FLOODS, SLIDING BANKS, RECREATIONAL BOATING.
 2. OTHER BRIDGES OR CULVERTS OVER THE SAME STREAM (PARTICULARLY STRUCTURES WHICH CARRY HIGH WATER WITHOUT OVERFLOW OF ROADWAY): GIVEN LOCATION, TYPE, LENGTH, HEIGHT ABOVE HIGH WATER, CROSS-SECTIONAL AREA ETC.
 3. APPARENT HIGHWATER ELEVATION OBTAINED FROM:
 4. OTHER DATA: APPROX. VELOCITY OF WATER AT TIME OF SURVEY.

HYDRAULIC RECOMMENDATIONS	DATE
FLOOD OF RECORD ()	
MAXIMUM OBSERVED HIGHWATER ELEV. ()	
DESIGN FLOOD () YEAR FREQUENCY	
DESIGN STAGE	
TOTAL STAGE INCREASE	
DESIGN MEAN VELOCITY THROUGH STRUCTURE	
LOW MEMBER AT OR ABOVE ELEVATION	
MIN. WATERWAY AREA REQUIRED BELOW ELEV. AT RIGHT ANGLE TO CHANNEL	
BASIC FLOOD (100 YEAR FREQUENCY)	
STAGE	
TOTAL STAGE INCREASE	
MEAN VELOCITY THROUGH STRUCTURE	
APPROX. FLOWLINE ELEV. SKEW ANGLE DEG.	
ESTIMATED PIER SCOUR ELEV. () YR FREQUENCY	

DESIGN STAGE AND STAGE ARE TAILWATER ELEVATIONS AT BRIDGE SURVEY SHEETS MADE FROM : SEH SURVEY ELECTRONIC FIELD NOTES DATED

BENCH MARK ELEVATION 270.486 (MSL 1929 ADJ)
 LOCATION MnDOT MONUMENT NO 6224G TOP OF AQUEDUCT SOUTH SIDE OF CSAH 96



PROJECT LOCATION

BRIDGE SURVEY

PROPOSED BRIDGE LOCATED 3.2 Km W OF JCT OF CSAH 96 AND CENTERVILLE ROAD

SEC 18 & 19 TWP 30 N R 22 W
 CITY OF NORTH OAKS & VADNAIS HEIGHTS COUNTY RAMSEY

BRIDGE NO 62590

J:\STRUCT\HWY96\HW96BS1.DGN 13 APR 99



CERTIFIED BY *Nancy Daubenberg*
 PROFESSIONAL ENGINEER
 REG NO 25151 DATE 4-15-1999

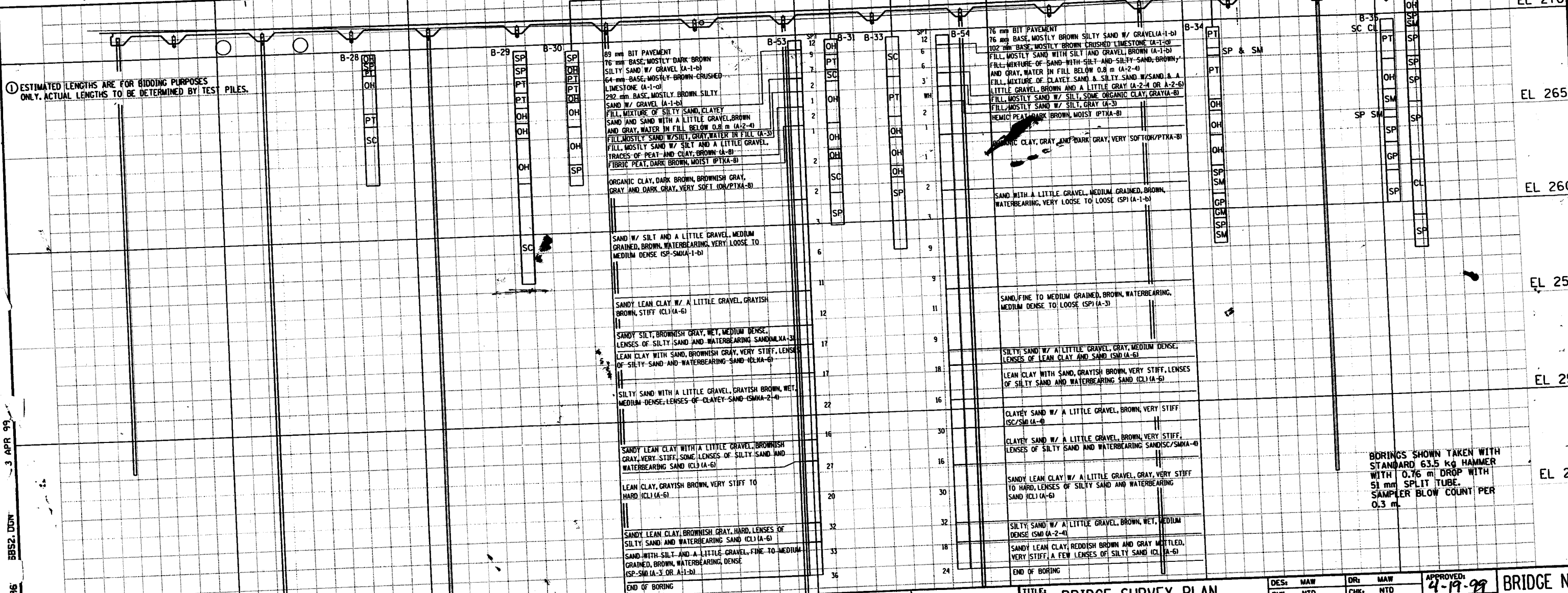
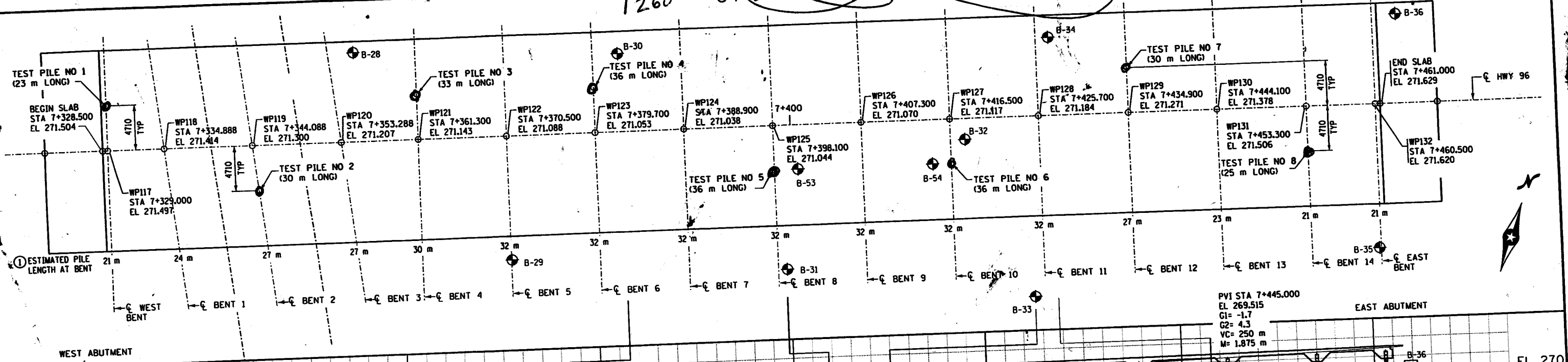
TITLE: BRIDGE SURVEY
 SP 62-696-09

DES: MAW DR: MAW
 CHK: NTD CHK: NTD
 APPROVED: 4-19-99

BRIDGE NO 62590

SHEET NO B12 OF B13 SHEETS

1260 + 840 (210 TOTAL) (2100 TOTAL)



3 APR 99
BBS2.DGN
HWY96

CERTIFIED BY *Nancy Daubinger* PROFESSIONAL ENGINEER REG NO 25151 DATE 4-15-1999

TITLE: BRIDGE SURVEY PLAN AND PROFILE SP 62-696-09

DES: MAW DR: MAW
CHK: NTD CHK: NTD

APPROVED: 4-19-99

SHEET NO B13 OF B13 SHEETS BRIDGE NO 62590